



English
Version



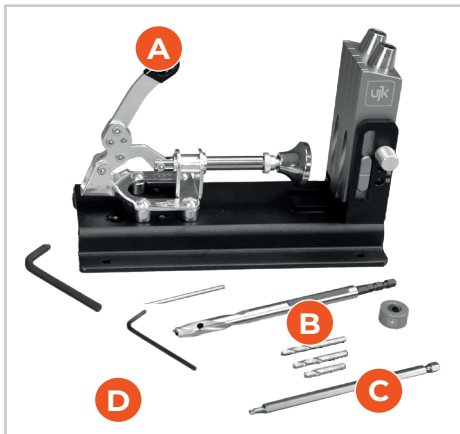
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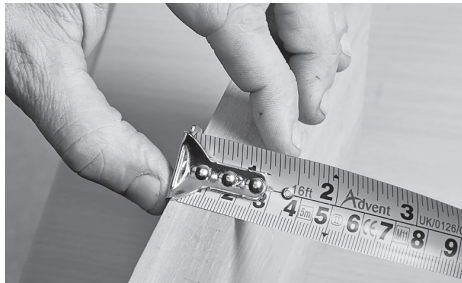
Pocket Hole Jig

What's Included

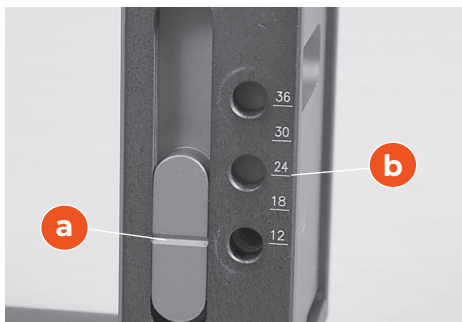
- A Pocket Hole Jig
- B UJK Pocket Hole Drill Bit, a Stop Collar, and three replacement Drill Tips (30mm, 22mm, and 12mm) (111918)
- C Long Torx T20 bit



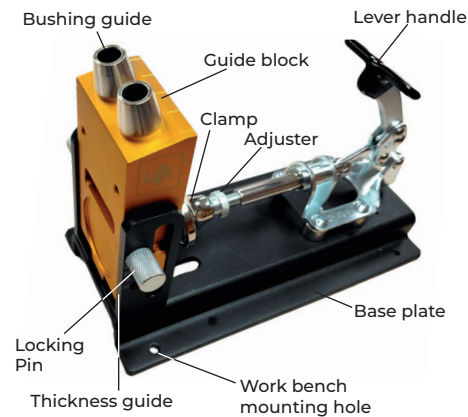
Operating Instructions



Step 1 Measure the width of the timber, see picture above.

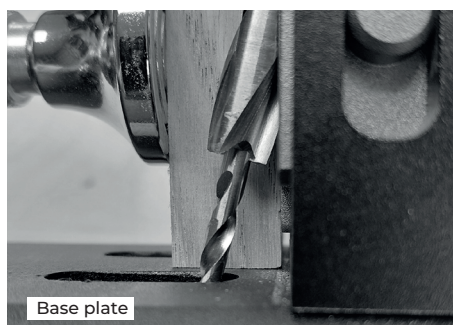


Step 2 Line-up the machined groove (a) with the numbered scale (b) to match the timber thickness. See the "Drill Guide Block Chart" to set the correct height. Lock the block in position using the two threaded locking pins (c).



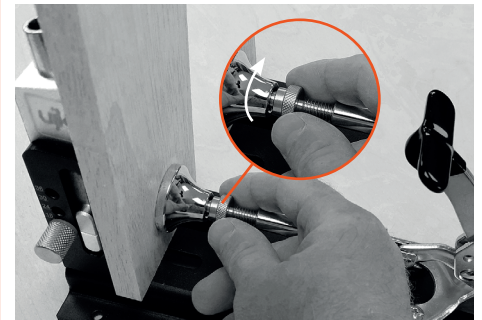
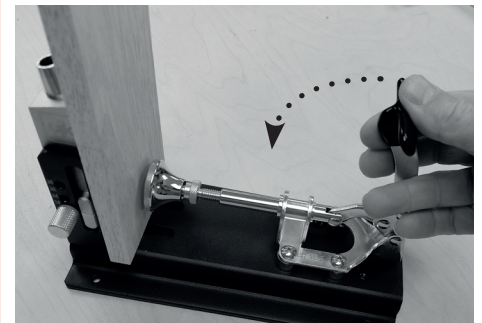
Drill Guide Chart

Timber Thickness	USE	Pilot Drill Tip
13 -17mm	12mm	12mm
18-23mm	18mm	12mm
24-29mm	24mm	22mm
30-35mm	30mm	22mm
36+mm	36mm	30mm



Step 3 Select the pilot drill tip to suit the timber thickness (see Drill guide chart). Place the ring collar clamp (C) on to the drill bit shaft, inset the drill bit into the bushing guide hole, lower the drill bit so it's **2-3mm below the base plate** and tighten the ring collar flush against the bushing guide. **DO NOT OVERTIGHTEN!**

Step 4 Clamp the timber against the guide block by pushing the lever handle forward, making sure the timber is clamped square and firm. If there is too much pressure or not enough, pull back the lever handle and rotate the threaded adjuster on the clamp shaft and try again. Repeat the procedure until correct. (See diagrams below)



NOTE: SET THE CORDLESS DRILL TO HIGH SPEED!

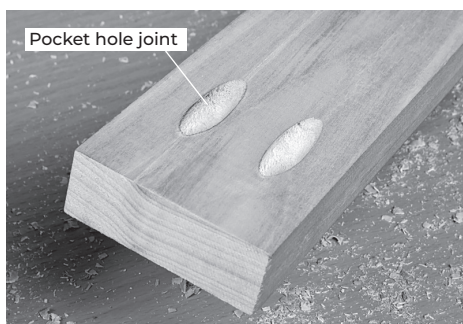
Step 5 Attach the drill bit to the drill, carefully insert the drill bit into one of the bushing guide holes, start the drill ensuring that the drill bit is not in contact with the timber. Use a staged cutting or pecking action to aid chip clearance until the ring collar (C) contacts the bushing guide. (See diagrams below) Repeat for the remaining holes. - Extraction is highly recommended.



Continues Over...



Step 6 Remove the timber with drilled pocket hole joint from the jig, see diagram below.



Screw Chart

Select the correct type of screw. Fine thread for hard wood, Course thread for soft wood.

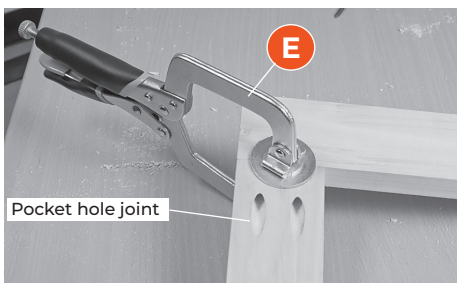
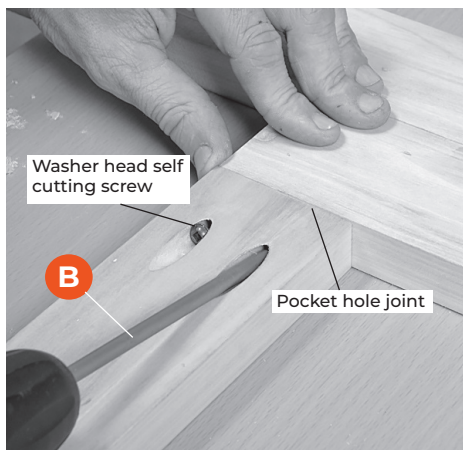
Timber Thickness	Screw
13-18mm	25mm
19-25mm	30mm
26-30mm	35mm
31-37mm	50mm
38+mm	60mm

1. Line-up the joints, attach the long torx 20 drive bit **(B)** into your cordless drill.

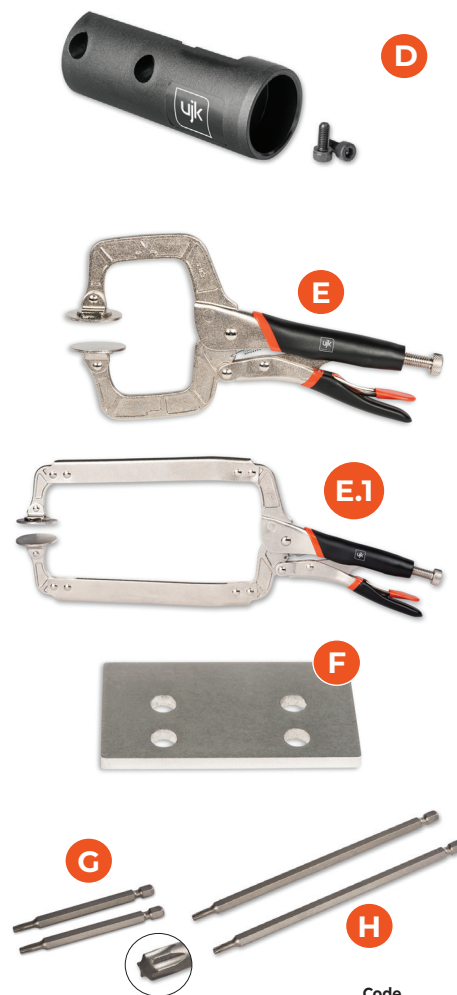
2. Set the drill to a **LOW** torque setting, so as not to overdrive the screw.

3. Choose the correct screw length for your application.

4. Place washer head self cutting screws down into the pocket holes and screw the two joints together. (See diagram below)



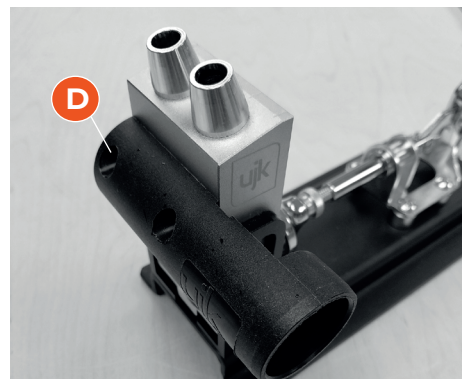
Optional Accessories



			Code
D	x1	UJK Extractor Outlet for Pocket Hole Jig with two Hex screws	503801
E	x1	UJK Face Clamp 75mm	503727
E.2	x1	UJK Locking C Clamp 225 mm	105916
F	x1	UJK Portable Base Plate	503802
G	x2	UJK Short Torx T20 Pozidrive bit 80mm	503456
H	x2	UJK Short Torx T20 Pozidrive bit 150mm	503457
I	x1	UJK Pocket Hole Drill Bit Complete Package	111918
J	x2	Replacement Bits For Pocket Hole Drill	111919 - 12 mm 111920 - 22 mm 111921 - 30 mm

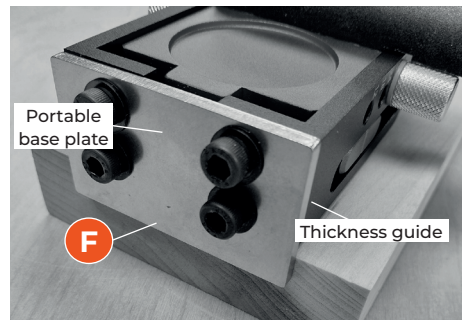


Fitting the dust extractor



Locate the dust extractor assembly and the two Hex screws **(D)**. Line up the pre-drilled holes with the threaded holes to the front of the guide block and secure with the two Hex screws.

Portable Base Option



The pocket hole jig can be turned into a portable pocket hole guide by attaching the optional portable base plate **(F)**, see instruction below.

1. Remove the guide block and thickness guides from the base plate by removing the four Hex screws.

2. Attach the portable base plate **(F)** to the thickness guides with the Hex screws. **DO NOT OVERTIGHTEN!** (See diagrams above)

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