

*Originalfassung*

**DE BETRIEBSANLEITUNG**

**ABSAUGANLAGE FÜR METALL**

*Übersetzung / Translation*

**EN USER MANUAL**

**METAL DUST COLLECTOR**

**ES MANUAL DE INSTRUCCIONES**

**ASPIRADOR PARA METAL**

**FR MODE D'EMPLOI**

**ASPIRATEUR POUR MÉTAL**



**MABS 1500**



## 2 SICHERHEITSZEICHEN / SAFETY SIGNS / SEÑALES DE SEGURIDAD / SIGNALISATION DE SÉCURITÉ

|           |                                                              |           |                                               |           |                                                        |
|-----------|--------------------------------------------------------------|-----------|-----------------------------------------------|-----------|--------------------------------------------------------|
| <b>DE</b> | <i>SICHERHEITSZEICHEN<br/>BEDEUTUNG DER SYMBOLE</i>          | <b>EN</b> | <i>SAFETY SIGNS<br/>DEFINITION OF SYMBOLS</i> | <b>ES</b> | <i>SEÑALES DE SEGURIDAD<br/>DEFINICIÓN DE SÍMBOLOS</i> |
| <b>FR</b> | <i>SIGNALISATION DE SÉCURITÉ<br/>DEFINITION DES SYMBOLES</i> |           |                                               |           |                                                        |



|           |                                                                 |
|-----------|-----------------------------------------------------------------|
| <b>DE</b> | <b>CE-KONFORM:</b> Dieses Produkt entspricht den EG-Richtlinien |
| <b>EN</b> | <b>EC-CONFORM:</b> This product complies with EC-directives     |
| <b>ES</b> | <b>CONFORME-CE:</b> Este producto cumple con las Directivas CE. |
| <b>FR</b> | <b>Conforme CE :</b> Ce produit est conforme aux Directives CE. |



|           |                                                                                                                                                                                                                                                                          |
|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DE</b> | <b>ANLEITUNG LESEN!</b> Lesen Sie die Betriebs- und Wartungsanleitung Ihrer Maschine aufmerksam durch und machen Sie sich mit den Bedienelementen der Maschine gut vertraut um die Maschine ordnungsgemäß zu bedienen und so Schäden an Mensch und Maschine vorzubeugen. |
| <b>EN</b> | <b>READ THE MANUAL!</b> Read the user and maintenance manual carefully and get familiar with the controls in order to use the machine correctly and to avoid injuries and machine defects.                                                                               |
| <b>ES</b> | <b>¡LEA EL MANUAL!</b> Lea el manual de uso y mantenimiento cuidadosamente y familiarícese con los controles con el fin de utilizar la máquina correctamente, para evitar lesiones y defectos de la máquina.                                                             |
| <b>FR</b> | <b>LIRE LE MANUEL!</b> Lire le manuel d'utilisation et de maintenance avec soin permet de se familiariser avec les fonctions en vue d'utiliser correctement la machine afin d'éviter les blessures et le dysfonctionnement de l'appareil.                                |



|           |                                                                                                                                                                                                                                        |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DE</b> | <b>WARNUNG!</b> Beachten Sie die Sicherheitssymbole! Die Nichtbeachtung der Vorschriften und Hinweise zum Einsatz der Maschine kann zu schweren Personenschäden und tödliche Gefahren mit sich bringen.                                |
| <b>EN</b> | <b>ATTENTION!</b> Ignoring the safety signs and warnings applied on the machine as well as ignoring the security and operating instructions can cause serious injuries and even lead to death.                                         |
| <b>ES</b> | <b>¡ATENCIÓN!</b> Ignorar las señales de seguridad y advertencias indicadas en la máquina, así como ignorar las instrucciones de seguridad y el manual de instrucciones, pueden causar lesiones graves e incluso conducir a la muerte. |
| <b>FR</b> | <b>ATTENTION!</b> Ignorer les signes et avertissement de sécurité présent sur la machine ainsi qu'ignorer les instructions présentes dans ce manuel peut causer des blessures graves et même conduire à la mort.                       |



|           |                            |
|-----------|----------------------------|
| <b>DE</b> | <b>Allgemeiner Hinweis</b> |
| <b>EN</b> | <b>General note</b>        |
| <b>ES</b> | <b>Notas generales</b>     |
| <b>FR</b> | <b>Remarque générale</b>   |



**DE Schutz-ausrüstung tragen!**

**EN Protective clothing!**



**ES ¡Use equipos de protección!**

**FR Port de vêtement de protection!**



**DE Maschine vor Wartung und Pausen ausschalten und Netzstecker ziehen!**

**EN Stop and pull out the power plug before any break and engine maintenance!**



**ES ¡Apague y desconecte la máquina antes de hacer mantenimiento o pausa!**

**FR Éteindre et débrancher la machine avant chaque entretien ou pause!**



**DE Gefährliche elektrische Spannung!**

**EN High voltage!**

**ES ¡Advertencia de tensión eléctrica peligrosa!**

**FR Haute tension!**



**DE Nicht in rotierende Teile greifen!**

**EN Don't touch rotating parts!**

**ES ¡No tocar las partes giratorias!**

**FR Ne touchez pas les pièces en rotation!**



**DE Leicht entflammbar!**

**EN Highly flammable!**



**ES ¡Altamente inflamable!**

**FR Facilement inflammable!**



**DE Vor Nässe schützen!**

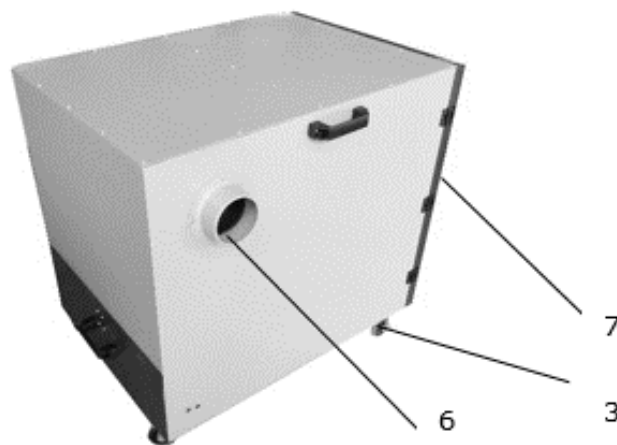
**EN Protect from moisture!**

**ES ¡Proteger de la humedad!**

**FR Protéger de l'humidité!**

### 3 TECHNIK

#### 3.1 Komponenten / Components / Componentes / Composants



| MABS 1500 |                                                                                       |          |                                                                                              |
|-----------|---------------------------------------------------------------------------------------|----------|----------------------------------------------------------------------------------------------|
| <b>1</b>  | Gehäuse<br>Housing<br>Carcasa de la máquina<br>Corps de la machine                    | <b>5</b> | Absauganschluss 1<br>Dust collector plug 1<br>Toma de aspiración 1<br>Buse d'aspiration 1    |
| <b>2</b>  | EIN-AUS-Schalter<br>ON-OFF-switch<br>Interruptor ON/OFF<br>Interrupteur ON/OFF        | <b>6</b> | Absauganschluss<br>Dust collector plug 2<br>Toma de aspiración 2<br>Buse d'aspiration 2      |
| <b>3</b>  | Rollen<br>Casters<br>Ruedas<br>Roues                                                  | <b>7</b> | Abdeckung Filterereinheit/<br>Cover Filter /<br>Cubierta del filtro /<br>Couvercle de filtre |
| <b>4</b>  | Spänelade<br>Chip draer<br>Cajón recogida de virutas<br>Tiroir de collecte de copeaux | <b>8</b> |                                                                                              |

### 3.2 Lieferumfang / Delivery content / Entrega de la máquina / Livraison de la machine

| Qty | Bezeichnung / Name / Nombre / Nom                                                                                                                                  |
|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | Filtereinheit<br>Dust Collector<br>Aspirador<br>Aspirateur                                                                                                         |
| 2   | Filter (vor-montiert)<br>Filters ( pre-installed)<br>Filtro (premontado)<br>Filtre (préassemblé)                                                                   |
| 2   | Rollen<br>Caster assemblies<br>Conjunto de ruedas<br>Jeu de roues                                                                                                  |
| 2   | Rollen (mit Bremse)<br>Casters (with brake)<br>Ruedas (con freno)<br>Roues (avec frein)                                                                            |
| 16  | Schrauben M6x16 (für Rollen)<br>Screws M6x16 (for casters)<br>Tornillos M6x16 (para las ruedas)<br>Vis M6x16 (pour les roues)                                      |
| 8   | Schrauben M5x14 (für Anschluss)<br>Screws M5x14 (for dust collector plug)<br>Tornillos M5x14 (para la toma de aspiración)<br>Vis M5x14 (pour la buse d'aspiration) |
| 2   | Absauganschluss + Dichtung<br>Dust collector plug + pad<br>Toma de aspiración + juntas<br>Buse d'aspiration + joints                                               |
| 6   | Schrauben M8x20 (für Griffe)<br>Screws M8x20 (for handles)<br>Tornillos M8x20 (para el mango)<br>Vis M8x20 (pour la poignée)                                       |
| 3   | Griffe<br>Handles<br>Mangos<br>Poignée                                                                                                                             |
| 1   | Schlauklemme<br>Hose clamp<br>Abrazadera de manguera<br>Collier de serrage                                                                                         |
| 1   | Filtersack<br>Filter bag<br>Saco filtrante<br>Sac filtrant                                                                                                         |
| 1   | Verschlussstopfen<br>Plug<br>Tapón<br>Bouchon                                                                                                                      |

### 3.3 Technische Daten / Technical details / Datos técnicos / Données techniques

| MABS 1500                                                                                                                                                                                                                    |                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| Motorleistung<br>Motorpower<br>Potencia del motor<br>Puissance moteur                                                                                                                                                        | 1500 W                 |
| Nennspannung<br>Voltage<br>Voltaje<br>Voltage                                                                                                                                                                                | 230V (1p) / 400 V (3p) |
| Frequenz<br>Frequency<br>Frequencia<br>Fréquence                                                                                                                                                                             | 50 Hz                  |
| Drehzahl<br>Motor speed<br>Velocidad del motor<br>Vitesse du moteur                                                                                                                                                          | 2850 min-1             |
| Max. Absaugleistung<br>Collector power<br>Capacidad de aspiración<br>Capacité d'aspiration                                                                                                                                   | 1500 m <sup>3</sup> /h |
| Lüfterraddurchmesser<br>Impeller diameter<br>Diámetro ventilador<br>Ventilateur en métal                                                                                                                                     | Ø 300 mm               |
| Anzahl Filter<br>Number of filters<br>Número de filtros<br>Nombre de filtres                                                                                                                                                 | 2                      |
| Filtergröße<br>Filter size<br>Medidas del filtro<br>Mesures du filtre                                                                                                                                                        | 483 x 241 x 25mm       |
| Absauganschluss<br>Dust collector plug<br>Toma de aspiración<br>Buse d'aspiration                                                                                                                                            | Ø 100 mm               |
| Anzahl Absauganschlüsse<br>Number of dust ports<br>Nº de tomas de aspiración<br>Nº buses d'aspiration                                                                                                                        | 2                      |
| Filtersack<br>Dust bag<br>Saco filtrante<br>Sac filtrant                                                                                                                                                                     | (Ø x L) 350 mm x 470mm |
| Schalldruckpegel L <sub>PA</sub> (ISO 11203) *<br>Sound pressure level L <sub>PA</sub> (ISO 11203) *<br>Nivel de presión sonora L <sub>PA</sub> (ISO 11203) *<br>Niveau de pression acoustique L <sub>PA</sub> (ISO 11203) * | 73 dB (A)              |
| Schallleistungspegel L <sub>WA</sub> (ISO3744) *<br>Sound power level L <sub>WA</sub> (ISO3744) *<br>Nivel de potencia acústica L <sub>WA</sub> (ISO3744) *<br>Niveau de puissance acoustique L <sub>WA</sub> (ISO3744) *    | 88 dB (A)              |
| Maschinenmaße<br>Machine dimension<br>Machine dimension                                                                                                                                                                      | 860 x 680 x 770 mm     |

|                                                                                         |         |
|-----------------------------------------------------------------------------------------|---------|
| Dimensions de la machine                                                                |         |
| Rollen (Dimension)<br>Casters (dimension)<br>Ruedas (dimensiones)<br>Roues (dimensions) | Ø 64 mm |
| Gewicht (netto)<br>Weight (net)<br>Peso (neto)<br>Poids (net)                           | 73 kg   |

\* **(DE)** Hinweis Geräuschangaben: Die angegebenen Werte sind Emissionswerte und müssen damit nicht zugleich auch sichere Arbeitsplatzwerte darstellen. Obwohl es eine Korrelation zwischen Emissions- und Immissionspegeln gibt, kann daraus nicht zuverlässig abgeleitet werden, ob zusätzliche Vorsichtsmaßnahmen notwendig sind oder nicht. Faktoren, welche den am Arbeitsplatz tatsächlich vorhandenen Immissionspegel beeinflussen, beinhalten die Eigenart des Arbeitsraumes und andere Geräuschquellen, d. h. die Zahl der Maschinen und anderer benachbarter Arbeitsvorgänge. Die zulässigen Arbeitsplatzwerte können ebenso von Land zu Land variieren. Diese Information soll jedoch den Anwender befähigen, eine bessere Abschätzung von Gefährdung und Risiko vorzunehmen.

\* **(EN)** Notice noise emission: The values given are emission values and therefore do not have to represent safe workplace values at the same time. Although there is a correlation between emission and immission levels, it cannot be reliably deduced whether additional precautions are necessary or not. Factors influencing the actual immission level at the workplace include the nature of the workspace and other noise sources, i.e. the number of machines and other adjacent operations. The permissible workplace values may also vary from country to country. However, this information should enable the user to make a better assessment of hazard and risk.

## 10 PREFACE (EN)

### Dear Customer!

This manual contains information and important instructions for the installation and correct use of the metal dust collector MABS 1500.

Following the usual commercial name of the device (see cover) is substituted in this manual with the name "machine".

This manual is part of the product and shall not be stored separately from the product. Save it for later reference and if you let other people use the product, add this instruction manual to the product.



#### **Please read and obey the security instructions!**

Before first use read this manual carefully. It eases the correct use of the product and prevents misunderstanding and damages of product and the user's health.

Due to constant advancements in product design, construction pictures and content may diverse slightly. However, if you discover any errors, inform us please.

Technical specifications are subject to changes!

**Please check the product contents immediately after receipt for any eventual transport damage or missing parts.**

**Claims from transport damage or missing parts must be placed immediately after initial product receipt and unpacking before putting the product into operation.**

**Please understand that later claims cannot be accepted anymore.**

### Copyright

© 2020

This document is protected by international copyright law. Any unauthorized duplication, translation or use of pictures, illustrations or text of this manual will be pursued by law.

Court of jurisdiction is the Landesgericht Linz or the competent court for 4170 Haslach, Austria!

### Customer service contact

|                                                                                                                                                                                                           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>HOLZMANN MASCHINEN GmbH</b><br>4170 Haslach, Marktplatz 4<br>AUSTRIA<br>Tel +43 7289 71562 - 0<br>Fax +43 7289 71562 - 4<br><a href="mailto:info@holzmann-maschinen.at">info@holzmann-maschinen.at</a> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## 11 SAFETY

The machine must only be used for its intended purpose! Any other use is deemed to be a case of misuse.

To use the machine properly you must also observe and follow all safety regulations, the assembly instructions, operating and maintenance instructions lay down in this manual.

All people who use and service the machine have to be acquainted with this manual and must be informed about the machine's potential hazards.

It is also imperative to observe the accident prevention regulations in force in your area.

The same applies for the general rules of occupational health and safety.

The machine is used for:

Extract of metall dust and metal chips.

**Any manipulation of the machine or its parts is a misuse, in this case HOLZMANN-MASCHINEN and its sales partners cannot be made liable for ANY direct or indirect damage.**

Even when the machine is used as prescribed it is still impossible to eliminate certain residual risk factors.



### WARNING

- **Inflammable gases (e.g. paint or varnish mist) must not be extracted.**
- **Refer the user manual of the connected woodworking machine!**

#### Ambient conditions

The machine may be operated:

humidity

max. 70%

temperature

+5°C to +40°C (+41°F to +104°F)

The machine shall not be operated outdoors or in wet or damp areas.

The machine shall not be operated in areas exposed to increased fire or explosion hazard.

#### Prohibited use

- The operation of the machine outside the stated technical limits described in this manual is forbidden.
- The use of the machine not according with the required dimensions is forbidden.
- The use of the machine not being suitable for the use of the machine and not being certified is forbidden.
- Any manipulation of the machine and parts is forbidden.
- The use of the machine for any purposes other than described in this user-manual is forbidden.
- The unattended operation on the machine during the working process is forbidden!
- It is not allowed to leave the immediate work area during the work is being performed.

## 11.1 Security instructions

**Missing or non-readable security stickers have to be replaced immediately!**

**The locally applicable laws and regulations may specify the minimum age of the operator and limit the use of this machine!**

To avoid malfunction, machine defects and injuries, read the following security instructions!

- **Keep your work area dry and tidy! An untidy work area may cause accidents. Avoid slippery floor.**
- **Make sure the work area is lighted sufficiently**
- **Do not overload the machine**
- **Always stay focused when working. Reduce distraction sources in your working environment. The operation of the machine when being tired, as well as under the influence of alcohol, drugs or concentration influencing medicaments is forbidden.**
- **Work in a well ventilated area!**
- **The machine must be operated only by trained persons (knowledge and understanding of this manual), which have no limitations of motor skills compared with conventional workers.**
- **Do not allow other people, particularly children, to touch the machine or the cable. Keep them away from your work area.**
- **Make your workshop childproof.**
- **Make sure there is nobody present in the dangerous area. The minimum safety distance is 2m**
- **Use personal safety equipment: dust mask, ear protectors and safety goggles when working with the machine.**
- **Never leave the machine running unattended! Before leaving the working area switch the machine off and wait until the machine stops.**
- **Always disconnect the machine prior to any actions performed at the machine.**
- **Avoid unintentional starting**
- **Do not use the machine with damaged switch**
- **The plug of an electrical tool must strictly correspond to the socket. Do not use any adapters together with earthed electric tools**
- **Each time you work with an electrically operated machine, caution is advised! There is a risk of electric shock, fire, cutting injury;**
- **Protect the machine from dampness (causing a short circuit)**
- **Use power tools and machines never in the vicinity of flammable liquids and gases (danger of explosion)**
- **Check the cable regularly for damage**
- **Do not use the cable to carry the machine**
- **Protect the cable from heat, oil and sharp edges**
- **Avoid body contact with earthed**
- **FIRE HAZARD:**
- **Especially the aspiration of lightly flammable materials like gases, liquids, metal dust or chippings, solvents, hot ashes, cigarette waste ... is strictly forbidden!**
- **Do not insert any obstructions into the dust collector hood and keep hand away from the dust collector hood when machine is connected to power supply.**
- **Regularly check the dust collector hood for debris and clean it if necessary.**
- **Do not dismount the protective fence in the dust collector hood. It is a security component and must be left in place.**

## 11.2 Remaining risk factors

Despite of correct and proper use and maintenance there remain some residual risk factors:

- **Hazard of injury or machine damage due to undetected machine defect**

To minimize this risk, check the machine prior to every operation for loose screws and connections. Check the motor noise, the collector tubes, chip drawer, dust collector bag and impeller for eventual damage. Damaged parts have to be replaced immediately, no operation of the machine in the meantime!

- **Hazard of electric shock**

Undetected malfunctions in the power supply and/or the connected metal working machine might result in electric shock when touching the machine. Ensure proper electric installation, and let it check periodically by a trained electrician.

- **Danger due to unintended machine start-up**

Eliminate this risk by disconnecting the machine before you perform any checks or activities on the machine.

- **Hazard of inhaling toxic metal dust**

Especially metal dust arising from chemically treated metal and/or lacquer/paint are harmful when inhaled. Therefore let the dust settle for 10 minutes before you change the chip drawer or filter bag, and wear a suitable breathing mask if required.

## 12 ASSEMBLY

### 12.1 Delivery content

Please check the product contents immediately after receipt for any eventual transport damage or missing parts. Claims from transport damage or missing parts must be placed immediately after initial machine receipt and unpacking before putting the machine into operation. Please understand that later claims cannot be accepted anymore.

### 12.2 Workplace requirements

The workplace has to fulfill the requirements.

The ground has to be even, in level and hard. It must be suitable at least to weight it with double weight per square meter than the machines net weight.

The chosen workplace must have access to a suitable electric supply net hat complies with the machines requirements.

### 12.3 Power supply

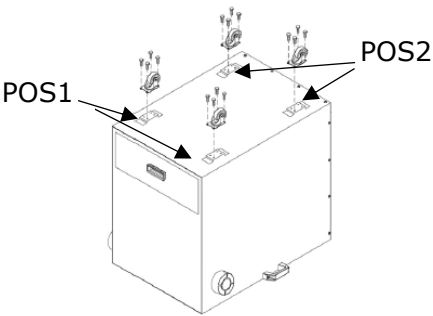
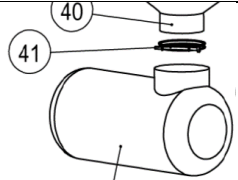
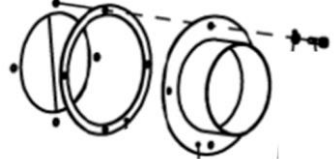
|                                                                                                                                                                                                    |                  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
|                                                                                                                 | <b>ATTENTION</b> |
| <b>When working with non-grounded machines:</b><br><b>Severe injury or even death may arise though electrocution!</b><br><b>Therefore:</b> The machine must be operated at a grounded power socket |                  |

The connection of the machine to the electric power supply and the following checks have to be carried out by a respectively trained electrician only.

1. The electronic connection of the machine is designated for operation with a grounded power socket!
2. The connector plug may not be manipulated.
3. The mains supply must be secured with 16A (400V) or 10A (230V).
4. If the connector plug doesn't fit or if it is defect, only qualified electricians may modify or re-new it!
5. The grounding wire should be held in green-yellow.
6. Check, whether the feeding voltage and the Hz comply to the required values of the machine. A deviation of feeding voltage of  $\pm 5\%$  is allowed (e.g.: a machine with working voltage of 380V can work within a voltage bandwidth of 370 till 400V).
7. After connecting, check the right running direction!
8. A damaged cable has to be exchanged immediately!
9. Make sure that a possible extension cord is in good condition and suitable for the transmission of power. An undersized cord reduces the transmission of power and heats up.
10. A damaged cable must be replaced immediately

|                                                                                                            |               |                                                                                       |
|------------------------------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------------|
|                         | <b>NOTICE</b> |  |
| <b>Operation is only allowed with safety switch against stray current (RCD max. stray current of 30mA)</b> |               |                                                                                       |

## 12.4 Assembly

|                                                                                     |                                                                                                                                                                                                                                             |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <p><b>Assembly casters:</b></p> <p>Turn dust collector upside down, with help from assistant. Assemble casters to plates with the washer head screws M6x16. Assemble the 2 casters with brake on POS1 and the 2 without brakes on POS2.</p> |
|    | <p><b>Assembly handles:</b></p> <p>Fix the two handles with 4 M8x20 screws onto machine.</p> <p>Fix the third handle with 2 M8x20 screws onto the drawer.</p>                                                                               |
|    | <p><b>Assembly filter bag</b></p> <p>Assemble filter bag (inside machine) onto the impeller-connector with a hose clamp.</p>                                                                                                                |
|  | <p><b>Assembly dust collector port</b></p> <p>Fix both dust collector ports with 4 M5x14 screws onto machine. Put a pad between port and machine.</p>                                                                                       |

## 13 OPERATION

Device to be operated in a perfect state only. Inspect the device visually every time it is to be used. Check in particular the safety equipment, electrical controls, electric cables and screwed connection for damage and if tightened properly. Replace any damaged parts before operating the device.

### 13.1 Operation instructions

|                                                                                     |                                                                                                                                                                                     |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  | <p style="text-align: center;"><b>WARNING</b></p> <p style="text-align: center;"><b>Perform all machine settings with the machine being disconnected from the power supply!</b></p> |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|

|                                                                                     |                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <p style="text-align: center;"><b>HINWEIS</b></p> <ul style="list-style-type: none"> <li>Place the machine next to the metalworking machine in a way that it will not interfere with your work!</li> <li>Start to work with the metalworking machine only until the dust collector has reached full speed!</li> </ul> |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### 13.2 Connection of dust collector to machine

Dust collector plug MABS 1500: Ø 100mm

Ensure dust collector tubes to be composed of hardly inflammable material and antistatic.

The total distance between dust collector hood and machine dust collector hood shall not exceed 10 meters.

### 13.3 On / Off



#### ON-OFF-switch:

Press green button (I): turn on

Press red button (0): turn off

## 14 MAINTENANCE



### ATTENTION

**Don't clean or do maintenance on the machine while it is still connected to the power supply:**

**Damages to machine and injuries might occur due to unintended switching on of the machine!**

**Therefore: Switch the machine off and disconnect it from the power supply before any maintenance works or cleaning is carried out**

The machine does not require extensive maintenance. If malfunctions and defects occur, let it be serviced by trained persons only.

Before first operation as well as later on every 100 operation hours you should lubricate all connecting parts (if required, remove beforehand with a brush all swarfs and dust).

Check regularly the condition of the security stickers. Replace them if required.

Check regularly the condition of the machine.

The good condition and perfect adjustment of the guiding rollers is essential for a smooth band guidance and a clean cut.

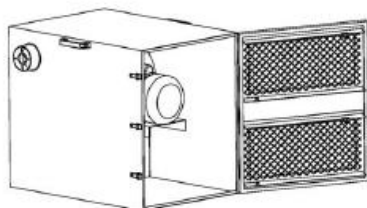
Store the machine in a closed, dry location.

### NOTICE

Clean your machine regularly after every usage – it prolongs the machines lifespan and is a pre-requisite for a safe working environment.

**Repair jobs shall be performed by respectively trained professionals only!**

### 14.1 Maintenance plan



- Periodically clean the chip drawer and clean the inside of the suction system.
- Keep the fan of the engine free of dust and debris
- Replace the filters after maximum 800h operation.

#### 14.1.1 Empty chip drawer

Switch the dust collector off and let the dust settle at least for 10 minutes.

Disconnect the dust collector from the power supply

### 14.1.2 Change of filters

Switch the dust collector off and let the dust settle at least for 10 minutes.

Disconnect the dust collector from the power supply.

Use solely certified filter bags, which match with the technical specifications of the dust collector

## 14.2 Cleaning

After each workshift the machine has to be cleaned. Remove chips etc. with a suitable tool. Do not remove them by hand (cutting injury!). Remove dust as well.



### NOTICE

**The usage of certain solutions containing ingredients damaging metal surfaces as well as the use of scrubbing agents will damage the machine surface!**

Clean the machine surface with a wet cloth soaked in a mild solution

## 14.3 Disposal



Do not dispose the machine in residual waste. Contact your local authorities for information regarding the available disposal options. When you buy at your local dealer for a replacement unit, the latter is obliged to exchange your old.

# 15 TROUBLE SHOOTING

**BEFORE YOU START WORKING FOR THE ELIMINATION OF DEFECTS, DISCONNECT THE MACHINE FROM THE POWER SUPPLY.**

| Trouble                                           | Possible cause                                                | Solution                                                            |
|---------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------------|
| <b>The magnetic support has no magnetic force</b> | • Switch defective                                            | • Repair switch                                                     |
|                                                   | • Power supply is off                                         | • Repair power supply                                               |
|                                                   | • Fuse is defectivet                                          | • Change fuse                                                       |
|                                                   | • Electric contactor is defective                             | • Repair or change electric contactor                               |
| <b>Dust emerges from</b>                          | • Leaking or blocked connections                              | • Check connection<br>• Remove blockages                            |
|                                                   | • Chip drawer or filter is defective or incorrectly installed | • Check chip drawer<br>• Change defective filters                   |
| <b>Loud noise in the fan wheel housing</b>        | • Extracting of a big part                                    | • Switch of the machine, disconnect the machine and remove the part |
|                                                   | • Loosen fan wheel                                            | • Tighten the fan wheel                                             |

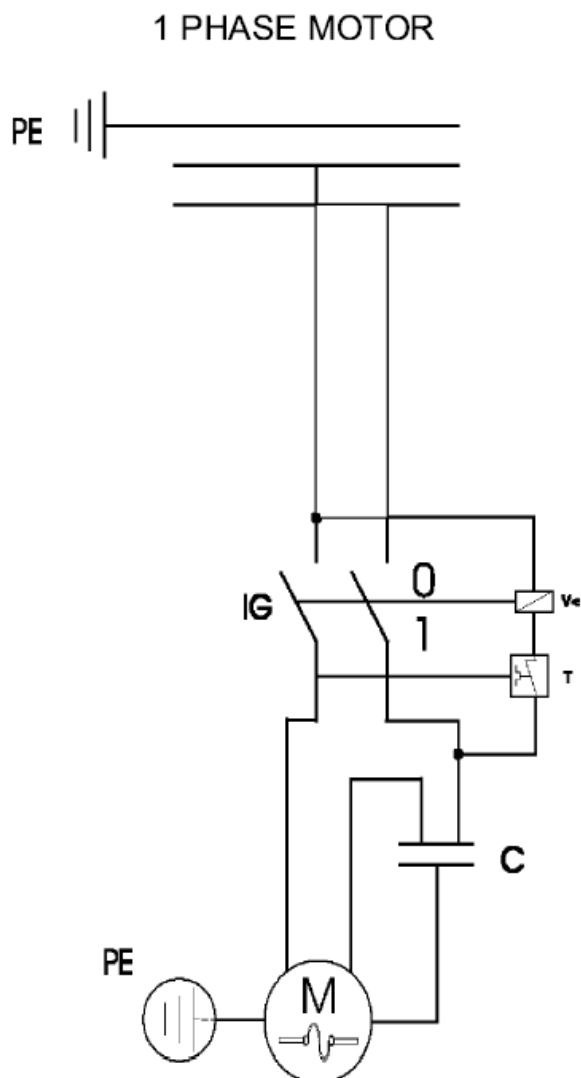
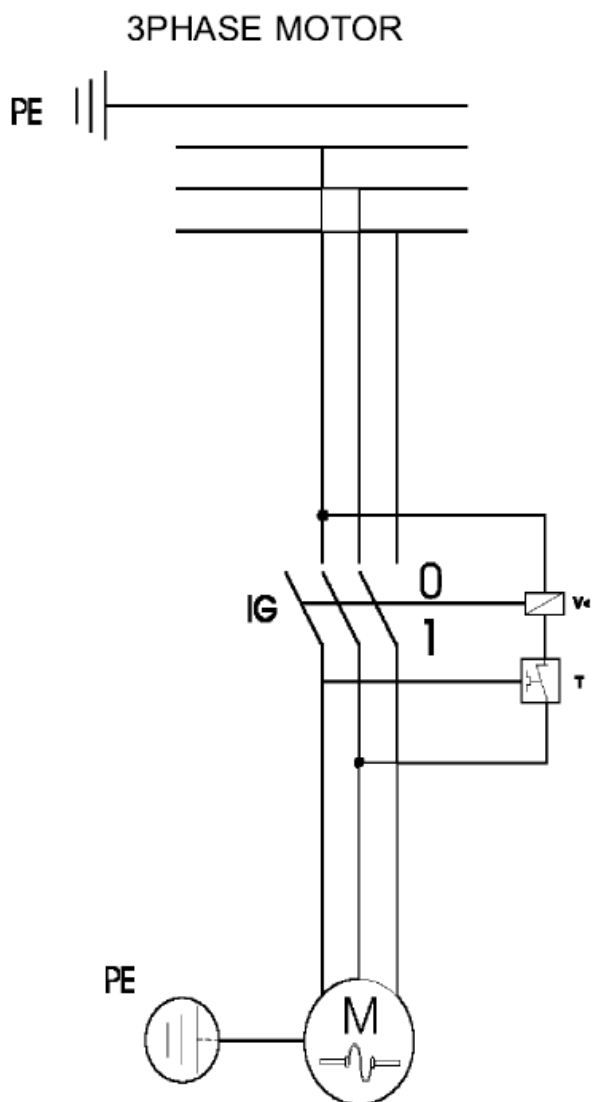
**MANY POTENTIAL SOURCES OF ERROR CAN BE CLEARED BY THE EXPERTLY CONNECTION TO THE ELECTRICITY GRID.**



### NOTICE

**Should you in necessary repairs not able to properly to perform or you have not the prescribed training for it always attract a workshop to fix the problem.**

## 28 SCHALTPLAN / WIRING DIAGRAM / ESQUEMA ELÉCTRICO / SCHÉMA ÉLECTRIQUE



## 29 ERSATZTEILE / SPARE PARTS / REPUESTOS / PIÈCE DE RECHANGE

### 29.1 Ersatzteilbestellung / Spare parts order / Pedido de repuestos / Commande de pièce de rechange

**(DE)** Mit HOLZMANN-Ersatzteilen verwenden Sie Ersatzteile, die ideal aufeinander abgestimmt sind. Die optimale Passgenauigkeit der Teile verkürzen die Einbauzeiten und erhöhen die Lebensdauer.

#### HINWEIS

**Der Einbau von anderen als Originalersatzteilen führt zum Verlust der Garantie!**

Daher gilt: Beim Tausch von Komponenten/Teilen nur Originalersatzteile verwenden

Beim Bestellen von Ersatzteilen verwenden Sie bitte das Serviceformular, das Sie am Ende dieser Anleitung finden. Geben Sie stets Maschinentype, Ersatzteilnummer sowie Bezeichnung an. Um Missverständnissen vorzubeugen, empfehlen wir mit der Ersatzteilbestellung eine Kopie der Ersatzteilzeichnung beizulegen, auf der die benötigten Ersatzteile eindeutig markiert sind.

[Bestelladresse](#) sehen Sie unter Kundendienstadressen im Vorwort dieser Dokumentation.

**(EN)** With original HOLZMANN spare parts you use parts that are attuned to each other shorten the installation time and elongate your products lifespan.

#### IMPORTANT

**The installation of other than original spare parts voids the warranty!**

So you always have to use original spare parts

When you place a spare parts order please use the service formular you can find in the last chapter of this manual. Always take a note of the machine type, spare parts number and partname. We recommend to copy the spare parts diagram and mark the spare part you need.

[You find the order address in the preface of this operation manual.](#)

**(ES)** Para máquinas Holzmann utilice siempre repuestos originales para reparar la máquina. El ajuste óptimo de las piezas reduce el tiempo de instalación y preserva la vida de la máquina.

#### NOTA

**¡LA INSTALACION DE PIEZAS NO ORIGINALES ANULARA LA GARANTIA DE LA MAQUINA!**

Por lo tanto: Para el cambio de componentes y piezas de recambio use originales

Para pedir piezas de repuesto, por favor, utilice el formulario de servicio que se encuentra al final de este manual. Introduzca siempre el tipo de máquina, el número de la pieza de repuesto y el nombre de la pieza. Para evitar malentendidos, se recomienda utilizar una copia del despiece en el que usted marca claramente las piezas de repuesto necesarias.

[Puede encontrar la dirección de pedidos en el prefacio de este manual de instrucciones.](#)

**(FR)** Avec des pièces de rechange de HOLZMANN vous utilisez toujours des pièces qui sont parfaitement adaptés. L'ajustement parfait des pièces permet de raccourcir les temps d'installation et d'augmenter la durée de vie de la machine.

#### IMPORTANT

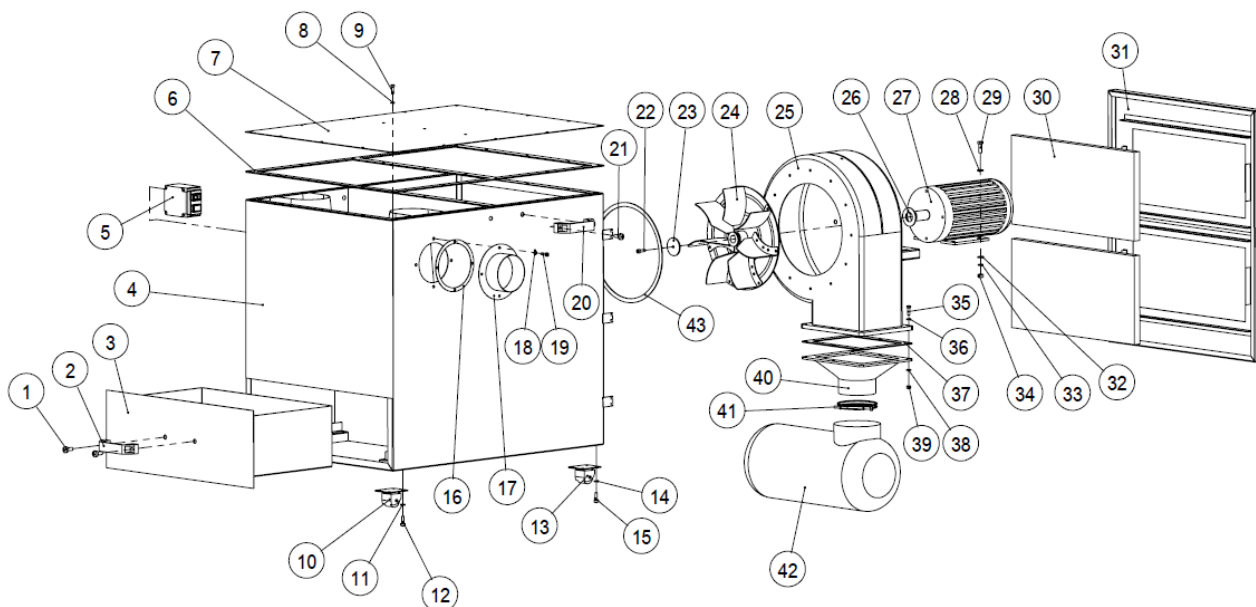
**L'installation de pièces de rechange non d'origine annule la garantie !**

Utiliser toujours des pièces de rechange d'origine !

Pour commander des pièces détachées, s'il vous plaît utiliser le formulaire de service qui est la fin de ce manuel. Toujours entrer le type de machine et le numéro de la pièce de rechange et le nom de la pièce. Pour éviter les malentendus, il est recommandé une copie du schéma de vue explosé dans lequel vous marquez clairement les pièces de rechange nécessaires.

[Vous trouverez notre adresse sur la préface de ce manuel.](#)

## 29.2 Explosionszeichnung / Explosion drawing / Despiece / Vue éclatée



| No        | Description               | Quantity  | No        | Description          | Quantity |
|-----------|---------------------------|-----------|-----------|----------------------|----------|
| <b>1</b>  | Screw M8x20               | <b>2</b>  | <b>25</b> | Canister Housing     | <b>1</b> |
| <b>2</b>  | Drawer Handel             | <b>1</b>  | <b>26</b> | Motor Packing        | <b>1</b> |
| <b>3</b>  | Drawer                    | <b>1</b>  | <b>27</b> | Motor                | <b>1</b> |
| <b>4</b>  | Main Housing              | <b>1</b>  | <b>28</b> | Flat Washer 8        | <b>4</b> |
| <b>5</b>  | Switch                    | <b>1</b>  | <b>29</b> | Hex Bolt M8x25       | <b>4</b> |
| <b>6</b>  | Ruber Insert              | <b>1</b>  | <b>30</b> | Filter               | <b>2</b> |
| <b>7</b>  | Upper plate               | <b>1</b>  | <b>31</b> | Front cover          | <b>1</b> |
| <b>8</b>  | Flat Washer 5             | <b>19</b> | <b>32</b> | Flat Washer 8        | <b>4</b> |
| <b>9</b>  | Screw M5x20               | <b>19</b> | <b>33</b> | Spring Washer 8      | <b>4</b> |
| <b>10</b> | Swivel Caster             | <b>2</b>  | <b>34</b> | M8 Nut               | <b>4</b> |
| <b>11</b> | Flat Washer 6             | <b>8</b>  | <b>35</b> | Hex Bolt M6x20       | <b>6</b> |
| <b>12</b> | Screw M6x16               | <b>8</b>  | <b>36</b> | Flat Washer 6        | <b>6</b> |
| <b>13</b> | Swivel Caster(with brake) | <b>2</b>  | <b>37</b> | Connector Rubber Pad | <b>1</b> |
| <b>14</b> | Flat Washer 6             | <b>8</b>  | <b>38</b> | Flat Washer 6        | <b>6</b> |
| <b>15</b> | Screw M6x16               | <b>8</b>  | <b>39</b> | M6 Nut               | <b>6</b> |
| <b>16</b> | Suction Pad               | <b>2</b>  | <b>40</b> | Connector            | <b>1</b> |
| <b>17</b> | Suction                   | <b>2</b>  | <b>41</b> | Hose Clamps          | <b>1</b> |
| <b>18</b> | Flat Washer 5             | <b>8</b>  | <b>42</b> | Cloth Bag            | <b>1</b> |
| <b>19</b> | Screw M5x14               | <b>8</b>  | <b>43</b> | Canister Housing Pad | <b>1</b> |
| <b>20</b> | Handle                    | <b>2</b>  |           |                      |          |
| <b>21</b> | Screw M8x20               | <b>4</b>  |           |                      |          |
| <b>22</b> | Screw M6x20               | <b>1</b>  |           |                      |          |
| <b>23</b> | Washer                    | <b>1</b>  |           |                      |          |
| <b>24</b> | Impeller                  | <b>1</b>  |           |                      |          |