



Stripnailers

XtremePro Series	Pro Series	SemiPro Series
SLP20XP	FinishPro10	S200BN
SLP20XP GLN	FinishPro18Mg	S200SM
SBN10XP	FinishPro18BL	S250FN
LS1XP	FinishPro16XP	S900FN
FinishPro25XP	FinishPro35Mg	
FinishPro30XP	FinishPro35BL	
FinishPro42XP	FramePro601	
SN90CXP	FramePro651	
SN90FXP	SidingPro40	
FinishPro23SXP	SN1602	
FinishPro23LXP	SN1302	
FinishPro21LXP		

Operating Instructions

(Original Instructions)

Betriebsanleitung

(Übersetzung der Ursprünglichen Anweisungen)

Gebruiksaanwijzing

(Vertaling van de Oorspronkelijke Gebruiksaanwijzing)

Käyttöohjeet

(Alkuperäisten Ohjeiden Käännös)

Brukvisning

(Oversettelse av de Originale Instruksjonene)

Brukvisning

(Översättning av de Ursprungliga Undervisningarna)

Bruksanvisning

(Oversættelse af de Originale Instruktationer)

Mode d'Emploi

(Traduction des Instructions Originales)

Instrucciones de Empleo

(La Traducción de las Instrucciones Originales)

Istruzione per l'Uso

(Traduzione delle Istruzioni Originali)

Instrukcja obsługi

(Tłumaczenie oryginalnej instrukcji)

Инструкция по эксплуатации

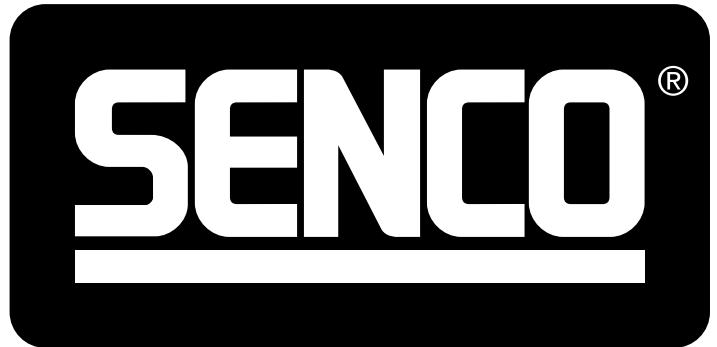
(Перевод оригинальной инструкции)

Kullanma Talimatları

(Orijinal talimatların çevirisi)



WARNING: Please read the instructions and warnings for this tool carefully before use. Failure to do so could lead to serious injury.



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EMPLOYER'S RESPONSIBILITIES



It is the employer's responsibility to assure this manual is read and understood by all personnel assigned to use the tool. Keep this manual available for future reference. Risk assessment and implementation of appropriate controls for all hazards are essential.

WORKPLACE HAZARDS

The following apply:

- Slips, trips and falls are major causes of workplace injury. Be aware of slippery surfaces caused by use of the tool and also of trip hazards caused by the airline hose.
- Proceed with additional care in unfamiliar surroundings. Hidden hazards may exist, such as electricity or other utility lines.
- This tool is not intended for use in potentially explosive atmospheres and is not insulated from coming into contact with electric power.
- Make sure there are no electrical cables, gas pipes etc. that could cause a hazard if damaged by use of the tool.

DUST AND EXHAUST HAZARDS

If the tool is used in an area where there is static dust, it may disturb the dust and cause a hazard.

The following apply:

- Risk assessment should include dust created by the use of the tool and the potential for disturbing existing dust.
- Direct the exhaust so as to minimize disturbance of dust in a dust filled environment.
- Where dust or exhaust hazards are created, the priority shall be to control them at the point of emission.

GENERAL DESCRIPTION

- Hand-held power fastener driving tool consisting of a pneumatic power unit, guide body and magazine in which energy is applied in a linear movement to a loaded fastener for the purpose of driving the fastener into defined materials unless using a specialized fastener intended for use in concrete or steel.
- Any other use is forbidden.

WARNINGS

Tools with symbol shall only be used for production applications. Any other use is forbidden.



- Do not rest your finger on the trigger when picking up the tool, moving between operating areas and positions or walking, as resting finger on trigger can lead to inadvertent operation. For tools with selective actuation, always check the tool before use to ascertain the correct mode is selected.
- This tool has either selective actuation for contact actuation or continuous contact actuation by actuation mode selectors or is a contact actuation or continuous actuation contact tool and has been marked with the symbol above. Its intended uses are for production applications such as pallets, furniture, manufactured housing, upholstery and sheathing.
- If using this tool in selective actuation mode, always ensure it is in the correct actuation setting.
- Do not use this tool in contact actuation for applications such as closing boxes or crates and fitting transportation safety systems on trailers and lorries.
- Be careful when changing from one driving location to another.

SAFETY WARNINGS

- Read and understand these warnings to prevent injuries to yourself and bystanders. Refer to tool use, maintenance and troubleshooting sections for additional information.



- Failure to follow warnings could result in serious injury.
- Do not discard.

- Operators and others in work area shall wear impact-resistant eye protection with side shields. Failure to do so can cause serious injury. CE equivalent to EN166



- Always wear other personal protective equipment such as hearing, gloves and hard hat.
- Only wear gloves that provide adequate feel and safe control of triggers and adjusting devices.
- Operators and others in work area shall wear hearing protection.
- Unprotected exposure to high noise levels can cause permanent, disabling, hearing loss and other problems such as tinnitus (ringing, buzzing, whistling or humming in the ears).
- Appropriate controls to reduce the risk may include actions such as damping materials to prevent workpieces from “ringing”.
- Use appropriate hearing protection.
- Operate and maintain the tool as recommended in these instructions, to prevent an unnecessary increase in noise levels.
- If the tool has a silencer, always ensure it is in place and in good working order when the tool is being operated.



- Exposure to vibration can cause disabling damage to the nerves and blood supply of the hands and arms.
- Wear warm clothing when working in cold conditions, keep your hands warm and dry.
- If you experience numbness, tingling, pain or whitening of the skin in your fingers or hands, seek medical advice from a qualified occupational health professional regarding overall activities.
- Operate and maintain the tool as recommended in these instructions, to prevent an unnecessary increase in vibration levels.
- Hold the tool with a light, but safe, grip because the risk from vibration is generally greater when the grip force is higher.

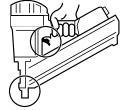


- Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

- Only use correct energy supply as directed
- Never use oxygen, carbon dioxide or any other bottled gas as a power source for this tool; the tool will explode and cause serious injury.
- Using oxygen or combustible gases for pneumatic tools creates a fire or explosion hazard.

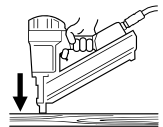


- Always remove finger from trigger when not driving fasteners. Never carry the tool with finger on or under trigger. Tool will eject a fastener if the workpiece contact is bumped.
- Tool's resting position is on its side disconnected from air.
- Resting position includes removing finger from trigger and positioning tool so that the workpiece contact is not actuated.



- Always assume the tool contains fasteners. Keep the tool pointed away from yourself and others. No horseplay.
- Respect the tool as a working implement.
- Keep hands and legs away from firing direction.
- Only skilled operators should use fastener driving tools.

- Drive fasteners into work surface only; never into materials too hard to penetrate.
- Addition downforce is required for steel and concrete tools.
- During operation, debris from from workpiece & collation system may be discharged.
- Ensure tool is always safely engaged on the workpiece and cannot slip.



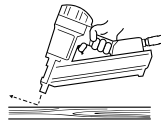
- Tools equipped with “Contact Actuation” shall not be used:
 - If a change of driving locations is effected via stairs, ladders or scaffolding.
 - For closing boxes or crates.
 - For fitting transportation safety systems.
 - Moving platforms



- Read and understand risk associated with selective actuation in “Tool Use” Section.

- Do not force tool. Let the tool do the work. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- Do not overreach
- Keep proper footing and balance at all times.

- Do not drive fasteners on top of other fasteners or with the tool at too steep of an angle.
- Fastener could deflect and cause injury.



- When using tool, care should be taken due to possibility of tool recoil after a fastener is driven. If workpiece contact is unintentionally allowed to re-contact work surface following a recoil, an unwanted fastener will be driven. Therefore, allow tool to recoil completely off work surface after a fastener is driven to avoid this condition. Do not push workpiece contact on work surface until a second fastener is desired.



- Hold the tool correctly with a firm grasp and be prepared to counteract and manage normal or sudden movements such as recoil. Grip should be safe but appropriate to reduce vibration hazard which can cause serious injury.
- Maintain a balanced body position and secure footing.
- Be careful when using pneumatic tools as the tool becomes cold. This can affect grip and control.

- Do not drive fasteners close to the edge of the work surface.
- The fastener could deflect and cause injury.
- Keep bystanders away.
- Clearly mark off your operating area.

- Disconnect tool from air before doing tool maintenance, clearing a jammed fastener, making adjustments, leaving work area, moving tool to another location, or handing the tool to another person.



- Tool may eject a fastener when connected to air supply; therefore, ① remove all fasteners from tool before attaching air hose.
- Be careful when handling fasteners when loading/unloading. Fasteners have sharp points.

- Never use tool if workpiece contact, trigger or springs have become inoperable, missing or damaged. Do not tamper with or remove workpiece contact, trigger, or springs.
- Modifications may reduce the effectiveness of safety measures and increase risk to operator/bystanders.
- Do not use tool if tool has been damaged.

- Make sure all screws and caps are securely tightened at all times. Make daily inspections for free movement of trigger and workpiece contact. Never use the tool if parts are missing, worn or damaged.
- Always use second handle (if supplied)

- Use only parts, fasteners, lubricants and accessories recommended or sold by SENCO. Do not modify tool without authorization from SENCO.

- Use only clean, dry, regulated compressed air at recommended pressure.
- Always shut off air supply and disconnect tool when not in use.

- Tools shall not be connected to pressure which potentially exceeds maximum operating pressure by 10%.
- Do not exceed the maximum operating pressure Ps max.

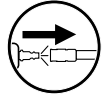
- Tools marked with an inverted triangle may not be used unless fitted with an effective workpiece contact.



- Tools without workpiece contact can be fired unintentionally, causing injury.

- Stands for mounting tools to a support shall be designed and constructed by the stand manufacturer in such a way that the tool can be safely affixed for the intended use.

- The tool and air supply hose must have a connecting nipple such that all pressure is removed from the tool when the coupling joint is disconnected.
- Compressed air can cause severe injury.
- Always disconnect the tool from the compressed air supply before changing accessories, making adjustments and/or repairs or when moving away from an operating area to a different area.
- Never direct compressed air at yourself or anyone else
- Whipping hose can cause severe injury – always check for damaged or loose hose.



- Do not load fasteners with trigger or workpiece contact depressed.

- Do not use tool without danger label on tool. If label is missing, damaged or unreadable, contact your SENCO representative to obtain a new label.



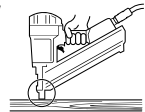
- Never use a tool that leaks air or needs repair.
- Do not use if the tool is damaged.
- Never carry or drag a pneumatic tool by its hose.

- Do not perform any “emergency repairs” without proper tools and equipment.
- Always check tool before use for broken, misconnected, loose or worn parts.





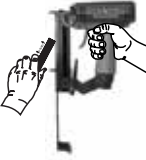
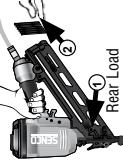


Written approval of the tool manufacturer must be obtained prior to making any modifications to tool.

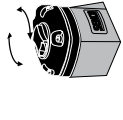

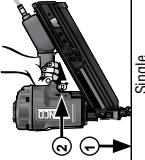
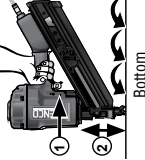

- Keep hands and other body parts away from the area shown in the circle to avoid possible injury during operation.
- Keep fingers away from trigger when not operating the tool and when moving from one operating position to another.



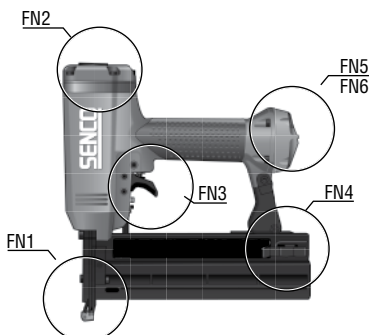
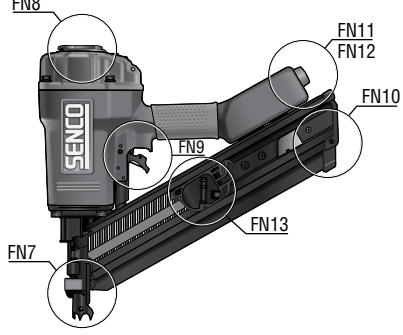
TOOL USE

Tool	Loading	Unloading	Exhaust	Trigger Type	Depth of Drive Adjustment	Jam Clearing	Safety element	Lube
SN90CXP			Adjustable (C1)	Bottom fire (D2)		Via magazine		Required
SN90FXP			Front	Single Sequential (D1)	Adjustable			Oil Free
FramePro601			Adjustable (C1)	Bottom fire (D2)				Required
FramePro651			Front	Single Sequential				Oil Free
SN1602			Front	Selectable				Required
SN1302			Front- Push button integrated air duster	Single Sequential (D1)				Oil Free
S900FN	Rear Load (A1)	Release the feeder shoe and slide it forward (B1)	Adjustable (C1)	Selectable				Required
SidingPro40			Adjustable (C1)	Single Sequential (D1)				Oil Free
FinishPro42XP			Adjustable- Push button integrated air duster	Selectable				Required
FinishPro16XP			Adjustable (C1)	Single Sequential (D1)				Oil Free
FinishPro30XP			Adjustable- Push button integrated air duster	Selectable				Oil Free
S250FN			Adjustable (C1)	Single Sequential (D1)				Required
FinishPro35Mg			Adjustable (C1)	Single Sequential (D1)				Oil Free
FinishPro35BL			Front	Single Sequential (D1)	None			Oil Free
SLP20XP			Front	Single Sequential (D1)	None			Oil Free
SLP20XP GLN			Front	Single Sequential (D1)	None			Oil Free
SBM10XP			Rear (C2)	Single Sequential (D1)	None	Via magazine		Required
FinishPro25XP			Front	Single Sequential (D1)	None			Oil Free
FinishPro18Mg			Front	Single Sequential (D1)	None			Oil Free
FinishPro18BL			Rear (C2)	Bottom fire (D2)				Required
S200BN	Side Load (A2)	Push Latch and slide rail open (B2)	Front	Single Sequential (D1)	Adjustable	EZ-Clear Gate (F1)		Required
S200SM			Rear (C2)	Single Sequential (D1)				Oil Free
FinishPro23SXP			Front	Single Sequential (D1)				Required
FinishPro23LXP			Rear (C2)	Single Sequential (D1)				Oil Free
FinishPro21LXP			Front	Single Sequential (D1)				Required
FinishPro10	Bottom Load (A3)	Push Latch and slide rail open (B3)	Rear (C2)	Single Sequential (D1)	None	Via magazine	None	Oil Free
LS1XP			Front	Single Sequential (D1)	None			Oil Free

Matrix Picture no.	Description	Image Notes
A1	 <p>Rear Load</p>	<p>Do not load with trigger depressed</p> <ol style="list-style-type: none"> 1 Connect air supply 2 Insert Strip of nails - use only genuine SENCO fasteners
A2	 <p>Side Load</p>	<p>Do not load with trigger depressed</p> <ol style="list-style-type: none"> 1 Connect air supply 2 Insert Strip of nails - use only genuine SENCO fasteners
A3	 <p>Bottom Load</p>	<p>Depress latch, Slide rail open</p> <p>Place strip of fasteners into magazine with points facing direction shown</p> <p>Do not load with trigger depressed then points 1 (depress Latch) and 2 (place strips)</p>
B1	 <p>Rear Load</p>	<ol style="list-style-type: none"> 1 Release the feeder shoe and slide it forward. 2 Remove fasteners from the tool
B2	 <p>Side Load</p>	<p>Push Latch and slide rail open, remove fasteners</p>
B3	 <p>Bottom Load</p>	<p>Push Latch and slide rail open, remove fasteners</p>

Matrix Picture no.	Description	Image Notes
C1	 <p>Adjustable</p>	<p>The deflector can be rotated to change the direction of the exhaust air</p>
C2	 <p>Rear, Adjustable</p>	<p>The deflector can be rotated to change the direction of the exhaust air</p>
D1	 <p>Single</p>	<ol style="list-style-type: none"> 1 Press the workpiece contact (safety element) against the work surface. 2 Pull the trigger and the fastener is driven.
D2	 <p>Bottom</p>	<ol style="list-style-type: none"> 1 Pull trigger. 2 Depress workpiece contact element against work surface and drive a fastener. <p>Each time you push the workpiece contact (safety element) against the work surface, a fastener is driven.</p>
F1	 <p>Gate</p>	<p>Release E-Z Clear latch and open door.</p>

TOOL ELEMENTS

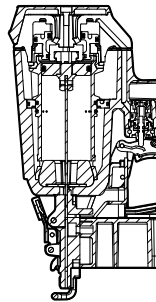
<p>Finish Nailer</p>  <table border="0"> <tr><td>FN1</td><td>Workpiece Contact</td></tr> <tr><td>FN2</td><td>Exhaust</td></tr> <tr><td>FN3</td><td>Trigger</td></tr> <tr><td>FN4</td><td>Magazine</td></tr> <tr><td>FN5</td><td>Inlet</td></tr> <tr><td>FN6</td><td>Exhaust Rear</td></tr> </table>	FN1	Workpiece Contact	FN2	Exhaust	FN3	Trigger	FN4	Magazine	FN5	Inlet	FN6	Exhaust Rear	<p>Framing Nailer</p>  <table border="0"> <tr><td>FN7</td><td>Workpiece Contact</td></tr> <tr><td>FN8</td><td>Exhaust</td></tr> <tr><td>FN9</td><td>Trigger</td></tr> <tr><td>FN10</td><td>Magazine</td></tr> <tr><td>FN11</td><td>Inlet</td></tr> <tr><td>FN12</td><td>Exhaust Rear</td></tr> <tr><td>FN13</td><td>Feeder Shoe</td></tr> </table>	FN7	Workpiece Contact	FN8	Exhaust	FN9	Trigger	FN10	Magazine	FN11	Inlet	FN12	Exhaust Rear	FN13	Feeder Shoe
FN1	Workpiece Contact																										
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FN11	Inlet																										
FN12	Exhaust Rear																										
FN13	Feeder Shoe																										

MAINTENANCE

Warning

- Repairs other than those described here should be performed only by trained, qualified personnel. Contact Senco for information at: +31 320 295 575.
 - Read section titled "Safety Warnings" before maintaining tool.
 - Only use spare parts specified by manufacturer or authorized representative.
-
- All screws should be kept tight. Loose screws result in unsafe operation and parts breakage.
 - Check monthly
-
- With tool disconnected, make daily inspection to assure free movement of workpiece contact and trigger. Do not use tool if workpiece contact or trigger sticks or binds.
-
- Squirt Senco pneumatic oil (5 to 10 drops) into the air inlet twice daily (depending on frequency of tool use). Other oils may damage O-rings and other tool parts.
 - Some Senco tools are Oil Free and DO NOT require oil, Check label.
-
- Wipe tool clean daily and inspect for wear. Use non-flammable cleaning solutions only if necessary.
 - **Do Not Soak.**
 - **Caution:** Such solutions may damage O-rings and other tool parts.
 - Dispose of cleaning materials properly.

TROUBLE SHOOTING



Should Staple Jam Occur:

- Disconnect Air Supply
- Remove Fasteners
- Clear the Jam
- Follow loading Procedure

1	<p>SYMPTOM Air leak near top of tool. / Sluggish operation</p> <p>SOLUTION Verify air supply / tighten screws or install Repair Kit – See Parts Manual</p>
2	<p>SYMPTOM Air leak near bottom of tool / Poor return.</p> <p>SOLUTION Clean tool / tighten screws or install Repair Kit See Parts Manual</p>
3	<p>SYMPTOM Other problems.</p> <p>SOLUTION Contact Senco.</p>

TECHNICAL DATA

EN

Tool Type	Minimum to maximum operating pressure	Air Consumption (60 cycles per minute) litre	Air Inlet	Maximum Speed (cycles per second)	Weight Kg	Nail Capacity	Tool size: Height mm	Tool size: Length mm	Tool size: Width: Main Body mm
XtremePro Series									
SLP20XP	4,8-8,3 bar	52,7	1/4 in NPT	5	1,0	110	210	241	50
SLP20XP GLN	4,8-8,3 bar	52,7	1/4 in NPT	5	1,0	110	210	241	50
SBN10XP	4,5-7,0 bar	19,0	1/4 in NPT	2	0,96	105	167	255	42
LS1XP	4,8-7,5 bar	23,1	1/4 in NPT	5	1,3	100	197	211	51
FinishPro25XP	4,8-8,3 bar	52,7	1/4 in NPT	5	1,2	110	251	249	56
FinishPro30XP	4,8-8,3 bar	61,0	1/4 in NPT	5	1,73	104	244	305	83
FinishPro42XP	4,8-8,3 bar	133,0	1/4 in NPT	5	2,1	104	292	330	89
SN90CXP	4,8-8,3 bar	283,2	3/8 in NPT	2	3,62	70	337	384	106
SN90FXP	4,8-8,3 bar	283,2	3/8 in NPT	2	3,81	60	337	508	106
FinishPro23SXP	4,8-6,9 bar	31,0	1/4 in NPT	5	1,1	100	192	200	44
FinishPro23LXP	4,8-7,6 bar	31,0	1/4 in NPT	5	1,2	100	226	200	44
FinishPro21LXP	4,8-7,6 bar	31,0	1/4 in NPT	5	1,43	100	226	200	44
Pro Series									
FinishPro10	4,8-6,5 bar	21,6	1/4 in NPT	2	1,1	110	168	229	44
FinishPro18Mg	4,8-8,3 bar	68,0	1/4 in NPT	5	1,1	110	247	266	64
FinishPro16XP	4,8-8,3 bar	61,2	1/4 in NPT	3	1,9	110	292	308	81
FinishPro35Mg	4,8-8,3 bar	62,0	1/4 in NPT	5	1,9	110	311	330	86
FramePro601	4,8-8,3 bar	283,2	3/8 in NPT	2	3,62	70	337	384	106
FramePro651	4,8-8,3 bar	311,5	3/8 in NPT	2	3,81	70	362	384	106
SidingPro40	4,8-8,3 bar	172,8	3/8 in NPT	4	2,13	70	323	351	86
SN1602	5,5-8,3 bar	255,0	3/8 in NPT	2	6,2	50-56	478	533	144
SN1302	5,5-8,3 bar	297,0	3/8 in NPT	2	7,0	48-56	500	560	140
SemiPro Series									
S200BN	4,8-8,3 bar	21,6	1/4 in NPT	5	1,4	107	232	251	68
S200SM	4,8-8,3 bar	88,3	1/4 in NPT	5	1,43	85	252	240	68
S250FN	4,8-8,3 bar	128,0	1/4 in NPT	4	2,25	100	303	346	85
S900FN	4,8-8,3 bar	273,8	3/8 in NPT	2	4,2	80	380	500	154
Black Label Series									
FinishPro35BL	4,8-8,3 bar	90,5	1/4 in NPT	5	2,08	100	304	324	88,9
FinishPro18BL	4,8-8,3 bar	50,97	1/4 in NPT	3	1,4	100	248	254	64

NAIL RANGE

Tool Type	Nail Type in mm																	
	0,68	0,84	1,2		1,6	1,8	2,3		2,9		3,1		3,3		3,8	4,2	4,6	
			Reg Head	Slight Head			Head-less	Smooth	Ring	Screw	Smooth	Ring	Screw	Smooth				Ring
SN1602																		
SN1302																		
SN90CXP																		
SN90FXP																		
FramePro601																		
FramePro651																		
S900FN																		
SidingPro40																		
FinishPro42XP								45-60										
FinishPro30XP								32-63										
FinishPro35Mg								25-50										
FinishPro35BL								32-63										
S250FN								32-63										
SLP20XP																		
SLP20XP GLN																		
FinishPro10	12-25																	
SBN10XP																		
LS1XP																		
FinishPro25XP																		
FinishPro18Mg																		
FinishPro18BL																		
S200BN																		
FinishPro16XP																		
S200SM																		
FinishPro23SXP	12-35																	
FinishPro23LXP	12-50																	
FinishPro21LXP		15-50																

NOISE INFORMATION

Noise Information

in accordance with
EN12549

These values are tool-related characteristic values and do not represent noise developed at the point of use. Workplace design can also serve to reduce noise levels, for example placing workpiece on sound-damping supports.

Vibration Information

in accordance with
ISO8662-11

This value is a tool-related characteristic value and does not represent the influence to the handarm-system when using the tool.

Tool Type	Sound pressure level (Lpa) dB	Sound power level (Lwa) dB	Vibration level m/s ²
XtremePro Series			
SLP20XP	83	89	1.18
SLP20XP GLN	83	89	1.18
SBN10XP	78.6	87.77	1.7
LS1XP	84	89	<2.5
FinishPro25XP	89	94	<2.5
FinishPro30XP	85	98	<2.5
FinishPro42XP	89	94	<2.5
SN90CXP	96	101	4
SN90FXP	96	101	4
FinishPro23SXP	47.8	60.8	1.63
FinishPro23LXP	47.8	60.8	1.63
FinishPro21LXP	47.8	60.8	1.63
Pro Series			
FinishPro10	81	86	<2.5
FinishPro18Mg	68	78.8	<2.5
FinishPro16XP	93.7	106.7	<2.5
FinishPro35Mg	87.6	93.2	2.9
FramePro601	96	101	3.7
FramePro651	97	101	3.67
SidingPro40	84	97	2.6
SN1602	95.9	132	8.3
SN1302	93	106	4
SemiPro Series			
S200BN	91	104	<2.5
S200SM	91	104	<2.5
S250FN	91	104	<2.5
S900FN	85	90	2.5
Black Label Series			
FinishPro35BL	87.6	93.2	2.9
FinishPro18BL	68	78.8	<2.5

ACCESSORIES

SENCO offers a full line of accessories for your SENCO tools, including:

- Air Compressors
- Hose
- Couplers
- Fittings
- Safety Glasses
- Pressure Gauges
- Lubricants
- Regulators
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