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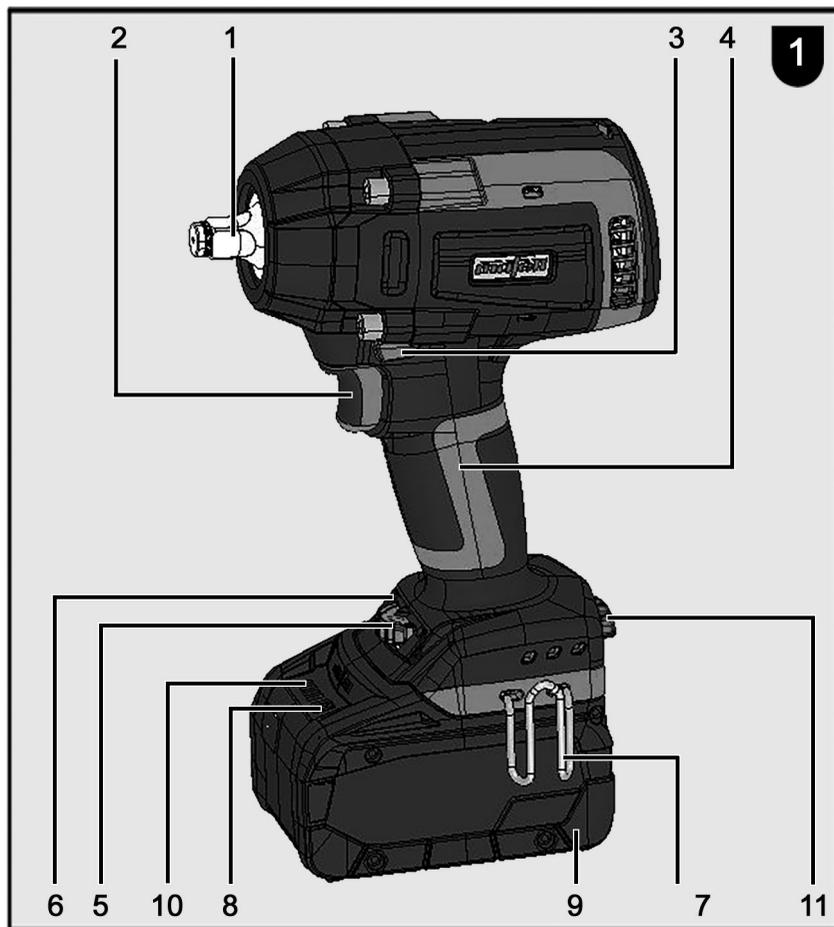
SR 800-18

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en	Impact wrench	Translation of the original operating manual	17
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MAF02457/a



MAF02458/a

D - EG Konformitätserklärung

Wir bescheinigen hiermit, dass die Maschine SR 800-18 den angeführten EU-Richtlinien entspricht. Bei Konstruktion und Bau wurden die gelisteten Normen angewendet. Bevollmächtigter für die Zusammenstellung der technischen Unterlagen: Mafell AG

GB - EC Declaration of Conformity

We herewith confirm that the machine SR 800-18 complies with the EU directives quoted. The standards listed were used for design and construction. Empowered person for the configuration of the technical documents: Mafell AG

F - Déclaration CE de conformité

Nous déclarons par la présente que la machine SR 800-18 est conforme aux directives CE applicables comme suit. Lors de la construction, les règlements suivants ont été utilisés. Plénipotentiaires pour l'assemblage des documentations techniques: Mafell AG

I - Dichiarazione di conformità CE

Con la presente certifichiamo che la macchina SR 800-18 è conforme alle seguenti direttive CE applicabili. Nella progettazione e la costruzione sono state applicate le seguenti norme. Responsabile per la composizione della documentazione tecnica: Mafell AG

NL - EG conformiteitsverklaring

Wij bevestigen hiermede dat de machine SR 800-18 aan de vermelde EU-richtlijnen beantwoord. Bij constructie en bouw werden de vermelde normen toegepast. Gemachtigde voor de samenstelling van de technische documenten: Mafell AG

E - Declaración de conformidad CE

Con la presente se certifica que la máquina SR 800-18 cumple las directivas europeas mencionadas, las cuales forman la base tanto del diseño constructivo como de los procesos de fabricación. Apoderado legal para la compilación de la documentación técnica: Mafell AG

FIN - EY-vaatimustenmukaisuusvakuutus

Vakuutamme täten, että kone SR 800-18 vastaa mainittujen EU-direktiivien vaatimuksia. Sen suunnittelussa ja valmistuksessa on sovellettu luettelossa ilmoitettuja standardeja. Teknisten asiakirjojen laatimiseen valtuutettu henkilö: Mafell AG

S - EG Konformitetsförklaring

Vi intygar härmed att maskinen SR 800-18 uppfyller angivna EU direktiv. De angivna normerna användes vid konstruktion och tillverkning. Befullmäktigad för sammanställningen av den tekniska dokumentationen: Mafell AG

DK - EU overensstemmelseerklæring

Vi attesterer hermed, at maskinen SR 800-18 opfylder de angivne EU-direktiver. Konstruktion og bygning er udført iht. de angivne standarder. Person, der er befuldmetiget til at sammenstille det tekniske materiale: Mafell AG

RUS - Сертификат соответствия ЕС

Настоящим подтверждаем, что машина SR 800-18 отвечает требованиям указанных директив ЕС. При проектировании и изготовлении применялись перечисленные нормы. Уполномоченный представитель по составлению технической документации: Mafell AG

PL - Deklaracja zgodności UE

Niniejszym potwierdzamy, że maszyna SR 800-18 spełnia wymagania wyszczególnionych dyrektyw UE. W trakcie konstrukcji urządzenia zastosowano przedstawione normy. Pełnomocnik odpowiedzialny za zestawienie dokumentacji technicznej: Mafell AG

CZ - PROHLÁŠENÍ O SHODĚ

Tímto prohlašujeme, že stroj SR 800-18 splňuje pokyny uvedených směrnic EU. Při plánování a sestavení byly využity uvedené normy. Za sestavení technických podkladů zodpovídá: Mafell AG

SLO - ES izjava o skladnosti

S tem izjavljamo, da stroj SR 800-18 ustreza navedenim direktivam EU. Pri konstrukciji in izdelavi so uporabljeni našteti standardi. Za sestavo tehnične dokumentacije je pooblaščen o podjetje: Mafell AG

SVK - Vyhlásenie o zhode

Týmto potvrdzujeme, že stroj SR 800-18 zodpovedá uvedeným smerniciam EÚ. Pri projektovaní a stavbe boli použité normy uvedené v zozname. Osoba poverená vyhotovením technických podkladov: Mafell AG



2006/42/EG
2014/30/EU
2011/65/EU

EN 62841-1, EN 62841-2-2, EN 55014-1, EN 55014-2,
EN ISO 12100

SR 800-18

Art.-Nr. 91F702, 91F703

Mafell AG

Beffendorfer Str. 4

D - 78727 Oberndorf, den 19.12.2025

Dipl.-Ing. (FH) Thorsten Bühl
Vorstandsvorsitzender / CEO

i. V. Dipl.-Ing. Harald Schmid, MBA
Leitung Entwicklung und Konstruktion

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1 Signs and symbols



This symbol is found in all places where you will find information for your safety.

Non-compliance with these instructions may result in very serious injuries.



This symbol indicates a potentially hazardous situation.

If this situation is not avoided, the product or objects in its vicinity may get damaged.



This symbol indicates tips for the user and other useful information.

2 Product information

for machine with Art.-No. 91F702, 91F703

2.1 Manufacturer's data

MAFELL AG, Beffendorfer Straße 4, D-78727 Oberndorf / Neckar, Phone +49 (0)7423/812-0, Fax +49 (0)7423/812-218, e-mail: mafell@mafell.de, Homepage www.mafell.com

2.2 Information on the rechargeable battery

The CE Declaration of Conformity with regard to the rechargeable batteries can be found on our website www.mafell.com in the footer area under the header Legal Matters, Declaration of Conformity.

2.3 Machine identification



CE symbol to document compliance with the basic safety and health requirements according to Appendix I of the Machinery Directive and Battery Directive.



For EU countries only

Do not dispose of electrical tools together with domestic waste!

In accordance with the European directive 2012/19/EU on waste electrical and electronic equipment and transposition into national law, obsolete electrical tools must be collected separately and recycled in an environmentally-compatible manner.



Read the operating instructions. This reduces the risk of injury.



Protect the rechargeable battery from heat, excessive solar radiation, fire, frost, water and humidity.

Protect rechargeable battery packs from humidity!



Protect rechargeable battery packs from fire!

There is danger of explosion!



Cordless Alliance System (=CAS) is a cross-manufacturer battery pack system. Further information is available at www.cordless-alliance-system.com

2.4 Technical data

Operating voltage	18 V DC
Speed during idling	0 - 2,575 rpm
Stroke rate	0 - 3,000 rpm
Max. tightening torque	800 Nm
Tool holding fixture of the machine	1/2" (12.7 mm)
Weight (with rechargeable battery 4.0 Ah)	3 kg (6,61 lbs)
Dimensions (W x L x H)	83 x 178 x 282 mm (3 17/64 x 7 1/64 x 11 7/64 inches)

2.5 Emissions

The declared noise emission values have been measured in accordance with EN 62841-1 and EN 62841-2-2 and may be used for comparing the tool with another and also in a preliminary assessment of exposure.



Danger

The noise emissions during actual use of the power tool can differ from the declared values depending on the ways in which the tool is used especially what kind of workpiece is processed.

Always wear hearing protection, even when the power tool is running idle in addition to the trigger time!

2.5.1 Noise emission specifications

Noise emission values determined according to EN 62841:

Sound pressure level	$L_{PA} = 99 \text{ dB (A)}$
Uncertainty	$K_{PA} = 3 \text{ dB (A)}$
Sound power level	$L_{WA} = 107 \text{ dB (A)}$
Uncertainty	$K_{WA} = 3 \text{ dB (A)}$

The noise measurement was done without tool at idling speed.

2.5.2 Vibration specifications

The typical hand-arm vibration is 10.7 m/s^2 during impact screwing.

The measuring inaccuracy K is 1.5 m/s^2

2.6 Scope of supply

Impact wrench SR 800-18 complete with:

- 1 belt clip
- 1 carrying case
- 1 operating manual
- 1 folder "Safety instructions"

2.7 Safety devices



Danger

These devices are required for the machine's safe operation and may not be removed or rendered inoperative.

Before operating the machine, check the safety devices for function and possible damage. Do not use the machine with missing or ineffective safety devices.

The machine is equipped with the following safety devices:

- Handle
- Switch lock
- Thermal protection by means of insulation of the front gearbox casing

2.8 Intended use

The impact wrench is used for screwing in and unscrewing screws and nuts.

The use in industrial continuous operation is not permitted.

Any other use than described above is not permissible. The manufacturer shall not be liable for any damage arising from such other use; such use shall also void all guarantee and warranty claims.

So as to use the machine as intended, comply with the operating, maintenance and repair instructions specified by Mafell.

Only use original Mafell / CAS rechargeable batteries and accessories.

2.9 Residual risks



Danger

Even if used in accordance with its intended purpose and despite conforming with the safety instructions, residual risks caused by the intended use that can lead to health consequences will always remain.

- Touching the bit where high temperatures arise after a short period of use. Risk of burns!
- Touching the gearbox housing where high temperatures arise after a short period of use. Risk of burns!
- Hearing impairment when working for long periods without ear protectors.

3 General safety instructions for power tools



Danger

Always observe the following safety instructions and the safety regulations applicable in the respective country of use!

Please also read the safety information in the enclosed folder 070500 "Safety instructions" (according to standard EN 62841-1).

4 Additional safety instructions for impact wrench

- **Always hold the power tool by the insulated gripping surfaces when carrying out work during which the screw may hit concealed power lines.** The screw coming in contact with a live wire can also cause metal parts of the power tool to be live and lead to an electric shock.

5 Specific safety regulations

5.1 Working range

- Children and adolescents must not operate this machine. This rule does not apply to young persons receiving training and being supervised by an expert.
- Ensure that no persons are within the danger zone.
- Never work without the protection devices stipulated for the respective operating sequence and do not effect any modifications on the machine that could impair safety.
- Always wear your personal protective equipment while working (hearing protection, safety goggles, dust mask, safety footwear).
- Provide a free and non-slip location with adequate lighting.
- Examine the workpiece for foreign objects.

- Secure the workpiece with screw clamps against shifting or turning.
- Convince yourself that no power, water or gas lines are located at the point where work is to be carried out (e.g. with the aid of a metal detector).
- Always choose the appropriate tool attachment for the job and make sure you know how to use it properly.
- Always check the tool for damage before use. Damaged tool attachments must be replaced immediately.
- The tool attachment must be clean.
- Only place the machine onto the screw / nut when it is switched off.
- Do not use any sockets with cracks or sockets and bits that have changed shape.
- Be careful when screwing in long screws. There is a risk of slipping off!
- Do not touch rotating parts during the screwing process.
- Do not allow extensions, screws, bolts and/or nuts to revolve loose on the machine.
- Allow the gearbox housing to cool down after prolonged work. There is a risk of burns!

5.2 Instructions on service and maintenance

- Remove the rechargeable battery before a tool change and before maintenance work.
- Clean the machine regularly. This is an important safety factor.
- Do not clean the gearbox housing with flammable liquids.
- Only use original MAFELL spare parts and accessories. Otherwise, the manufacturer will not accept any warranty claims and cannot be held liable.

5.3 Note on rechargeable batteries

- Protect the machine and the rechargeable batteries from humidity!
- Do not throw the rechargeable batteries into a fire!
- Do not use any defective or deformed rechargeable batteries!
- Do not open the rechargeable batteries!
- Do not touch the contacts of the rechargeable batteries and do not short-circuit them!

- A slightly acidic, combustible liquid may leak from defective li-ion rechargeable batteries! If any battery liquid is leaking and comes in contact with the skin, immediately rinse with a copious amount of water. If any battery liquid gets into your eyes, rinse with clean water and immediately consult a doctor for medical treatment!
- Remove the rechargeable batteries from the machine before carrying out any setting, retooling, maintenance or cleaning tasks.
- Remove the rechargeable batteries when the machine is put down, transported or stored without supervision.

6 Layout

6.1 Depicted components

(see Fig. 1)

- | | |
|------|--|
| (1) | Tool holding fixture |
| (2) | Switch trigger |
| (3) | Rotational direction selector switch / switch lock |
| (4) | Handle |
| (5) | Setting wheel - torque preselection |
| (6) | LED light |
| (7) | Belt clip |
| (8) | Button capacity and signal display |
| (9) | Rechargeable battery |
| (10) | Electronic signal indicator |
| (11) | Unlocking mechanism rechargeable battery |

7 Setting / adjustment

7.1 Charging the rechargeable battery

Check whether the rated voltage of the rechargeable battery agrees with the information specified on the machine.

Rechargeable battery and charger are matched to each other. Only use original Mafell / CAS rechargeable batteries and chargers.

Before using a new machine, first of all charge the rechargeable battery.



The charging operation is described in the instructions supplied with the charger.

The rechargeable battery is equipped with a temperature monitoring system. This guarantees that the rechargeable battery is only charged in the temperature range between 0°C and 50°C. This achieves a long service life for the rechargeable battery.

A considerably shortened operating time per charging procedure means that the rechargeable battery is spent and needs to be replaced.



Danger

Explosion hazard

Protect the rechargeable battery from heat, fire and moisture.

Do not place the rechargeable battery onto heating appliances and do not expose the rechargeable battery to strong solar radiation for a longer period of time. Temperatures above 50°C are detrimental to the rechargeable battery. Allow a heated rechargeable battery to cool down before charging it.

The optimum storage temperature ranges between 10°C and 30°C.



Do not open the rechargeable battery and protect it from impacts. Keep the rechargeable battery in a dry and frost-proof place.



Danger

Cover the rechargeable battery's contacts if it is stored outside the charger. There is a fire and explosion hazard in case of a short circuit caused by metallic bridging.

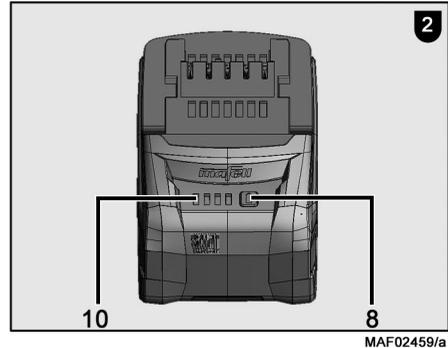


Follow the instructions for the protection of the environment.

7.2 Battery charge level and signal display

Press the button 8 to query the charge condition of the rechargeable battery. The charge state is indicated at the electronic signal display 10 (Fig. 2).

If the rechargeable battery is almost empty, an LED light flashes. Recharge the rechargeable battery.



7.3 Fitting the rechargeable battery

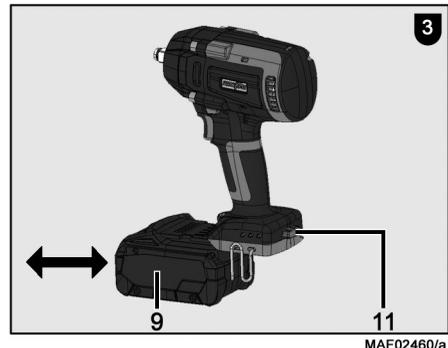
Inserting: Slide the charged rechargeable battery 9 into the battery guide below the handle until it perceptibly engages.



Before using the machine, convince yourself that the rechargeable batteries are firmly seated in the machine.

7.4 Removing the rechargeable battery

Press the release button 11 and pull the rechargeable battery 9 out of the battery guide (see Fig. 3).





Do not use force to do so.



Only use high-grade tools, which are suitable for the forces and torques occurring! Broken tools will lead to a machine defect. If repairs are necessary, contact the customer service stations for MAFELL electrical tools.

7.5 Set the torque via the setting wheel



The speed and the tightening torque are directly correlated. The lower the speed, the lower the tightening torque.

- Set the tightening torque with the setting wheel 5 (see Fig. 1).

Various tightening torques can be set by means of the speed levels 1-6. Speed level 1 equals a low tightening torque and speed level 6 the maximum tightening torque. In addition, intermediate levels are available.



Carry out a test screwing to determine the correct speed setting.

7.6 Set the torque with the switch trigger

The speed can be continuously adjusted by pressing in the switch trigger to varying degrees, thus adapting it to the material and the working conditions.

- Increase or decrease the speed by changing the depth to which the switch trigger 2 is depressed.

7.7 Automatic speed adjustment ASC

Speed level ASC (Automatic Speed Control) is equipped with an automatic speed adjustment.

Speed adjustment when loosening: Prevents the screw / nut from falling by automatically reducing the speed after loosening.

Speed adjustment when screwing home: Prevents an overtightening of the screw / nut by automatically switching off the machine after the first impact.

7.8 Tool change



Risk of burns

The tool can be very hot after working. Touching the tool can cause skin burns. Allow the tool to cool down before changing it.

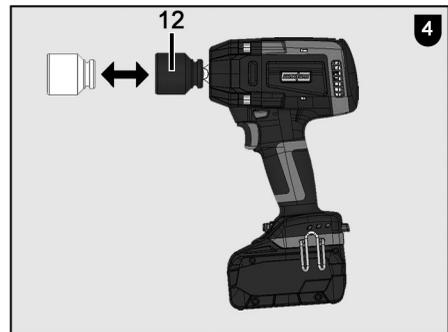
The tool holding fixture 1 (Fig. 1) facilitates a fast change of the tools on the 1/2" square adapter.

Inserting the tool:

- Push the tool 12 into the tool holding fixture up to the limit stop. If necessary, turn the tool slightly to and fro (see Fig. 4).

Removing the tool:

- Pull off the tool 12 to the front.



MAF02461/a

8 Operation

8.1 General

Personnel entrusted to work with the machine must be made aware of the operating instructions, calling particular attention to the chapter "Safety instructions".

8.2 Switching on and off

Switching on

- Press the switch trigger 2 to switch on the impact wrench and keep it depressed.

Switching off:

- Release the switch trigger 2.

8.3 Sense of rotation, transport lock

The machine is equipped with a rotational direction selector switch that is also used as switch lock to secure the machine during transport.

(see Fig. 5)

R = Clockwise rotation

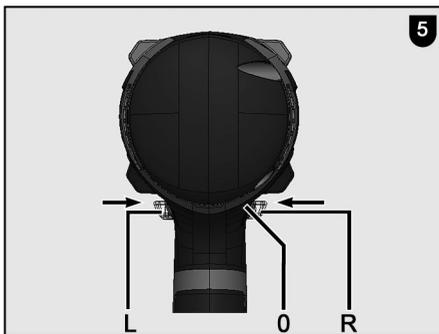
For clockwise rotation, press in the rotation direction switch on the right hand side.

L = Anti-clockwise rotation

For anti-clockwise rotation, press in the rotation direction switch on the left hand side.

0 = Centre position: Transport lock

(Switch lock)



MAF02462/a

8.4 Switching the LED light on/off

The torque wrench is equipped with an LED light. When it is switched on, the working range of the machine is illuminated.

- Press the switch trigger 2 to switch on the LED light 6.
- After releasing the switch trigger 2, the LED light 6 still glows for approx. 5 sec. and then switches off.

8.5 Attaching / detaching the belt clip



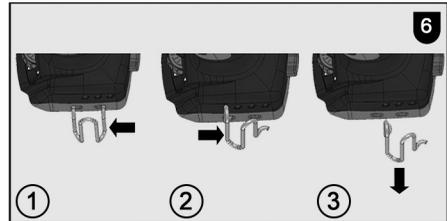
Use the belt clip to hook the machine onto the belt of your work clothes. For an easier handling of the belt clip, remove the rechargeable battery (see chapter 7.4)

Detaching:

- Press the belt clip (7) together at the rear (Fig. 6).
- Swivel it out of the rear opening.
- Slacken the belt clip and remove it from the front opening.

Attaching:

- Press the belt clip (7) together and insert it into the openings provided on the machine.
- The belt clip (7) can be attached on both sides of the machine.



MAF02463/a

8.6 Work instructions



Risk of burns

Working with the machine for a prolonged period of time can cause the gearbox housing to get very hot. There is a risk of burns!

Allow a hot gearbox housing to cool down

The wrenching process of the impact wrench consists of screwing in a screw / nut by means of the tool's rotary motion and tightening a screw / nut by means of the impact mechanism.

The tightening torque depends on the impact duration. The torque curve depends on the application. Take into consideration the possible applications:

Application "Hard screw application":

When screwing into hard material, such as metal or concrete, the maximum tightening torque is already reached after a short impact duration (approx. 5 s).

Application "Soft screw application":

When screwing into soft material, such as wood, a longer impact duration is required.

Follow the procedure below when working with the machine:

- Place the machine onto the screw / nut when it is switched off.
- While working with the machine, keep it directed straight at the screw / nut.
- Set the tightening torque either by adjusting the setting wheel or by pressing in the switch trigger 2 in such a way that the screw / nut is not damaged or the screw head is not torn off.



With small screws / nuts, the maximum tightening torque is already reached after less than 0.5 seconds impact duration.

- Determine the correct impact duration by means of test screwing.

9 Service and maintenance



Danger

Unplug the rechargeable battery for all service work.

MAFELL machines are designed to be low in maintenance.

Always keep the machine in a clean state.

Regularly blow out the machine with compressed air through the rear ventilation slots.

Should the device fail despite thorough manufacturing and testing procedures, the repair must be carried out by an authorised customer service station for MAFELL electrical tools.

Store the appliance in a dry and frost-proof place.

Only use MAFELL accessories and spare parts. Have components, the replacement of which has not been described, replaced at a MAFELL customer service station.

9.1 Storage

Clean the machine thoroughly if the machine is not used for a longer period of time. Spray blank metal parts with a rust-proofing agent.

9.2 Transport

The included Li-ion rechargeable batteries are subject to the requirements of dangerous goods legislation. The rechargeable batteries can be transported by the user on the road without any further requirements.

For the dispatch by third parties (e.g.: air transport or forwarding agent), special requirements for packaging and labelling must be observed. In this case, a dangerous goods expert must be consulted when preparing the package.

Only dispatch rechargeable batteries if their housing is undamaged. Tape open contacts and pack the rechargeable battery so that it does not move in the packaging.

Please also observe any further national regulations.

9.3 Disposal of rechargeable batteries/batteries



Electrical tools, rechargeable batteries, accessories and packaging should be recycled in an environmentally friendly manner.

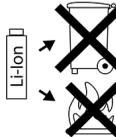
Do not dispose of electrical tools together with domestic waste!

For EU countries only:



According to the European Directive 2012/19/EC, power tools that are no longer serviceable, and according to the Battery Regulation (EU) 2023/1542, defective or used rechargeable batteries/batteries must be collected separately and recycled in an environmentally sound manner.

Rechargeable batteries/batteries:



Li-ion:

Please comply with the information in Section "Transport", page 25.

Subject to changes.

10 Troubleshooting



Danger

Determining the causes for existing defects and eliminating these always requires increased attention and caution. Unplug the rechargeable battery beforehand!

Some of the most frequent defects and their causes are listed in the following chart. In case of other defects, please contact your dealer or the MAFELL customer service directly.

Defect	Cause	Elimination
Machine cannot be switched on.	Rechargeable battery is discharged	Charge the rechargeable battery
	Rechargeable battery not engaged in end position.	Insert the rechargeable battery correctly and ensure it is properly seated.
The electronic signal indicator lights up permanently.	Rechargeable battery is almost empty. The electronic system protects the rechargeable battery from deep discharge.	Charge the rechargeable battery.
	Temperature is too high.	Allow the machine and the rechargeable battery to cool down.
	The restart protection prevents the machine from starting.	Switch the machine off and on again. If the rechargeable battery is inserted while the machine is switched on, the machine will not start.
An acoustic warning signal is sounded.	Overloading of the machine during operation.	Allow the machine to cool down.
The machine switches off at a sudden increase in load.	With a sudden increase in load, the required current also rises sharply. This rise in current, which occurs when there is a sudden blockage or kickback, is measured and leads to the machine being switched off.	Switch the machine off and on again. You can continue working normally. Try to avoid further blockages.
Sudden smoke emission from the motor casing.	Overload of the machine's electronic system.	Interrupt the power supply by removing the battery pack. The smoke emission stops. Do not insert a rechargeable battery! Avoid inhaling the smoke!

Defect	Cause	Elimination
Tool disengages from the tool holding fixture.	Clamping ring or O-ring of the tool holding fixture is worn.	Use a new clamping ring and a new O-ring.
	The square adapter of the impact wrench is heavily worn.	Have the square adapter (spindle) replaced by an authorised customer service centre for MAFELL power tools.
	The square adapter of the tool is heavily worn.	Replace the worn tool.
The tool cannot be disengaged from the tool holding fixture.	Clamping ring or O-ring of the tool holding fixture is worn.	Use a new clamping ring and a new O-ring.

11 Optional accessories

- | | |
|---|------------------|
| - Rechargeable battery PowerTank 18 M 72 LiHD | Order No. 094500 |
| - Rechargeable battery PowerTank 18 M 72 LiHDX | Order No. 094523 |
| - Rechargeable battery PowerTank 18 M 99 LiHD | Order No. 094503 |
| - Rechargeable battery PowerTank 18 M 144 LiHD | Order No. 094498 |
| - Rechargeable battery PowerTank 18 M 144 LiHDX | Order No. 094520 |
| - Rechargeable power station APS M GB | Order No. 094493 |
| - Rechargeable power station APS M | Order No. 094492 |
| - Rechargeable power station APS M+ | Order No. 094509 |
| - Rechargeable PowerStation APS M+ - GB | Order No. 094511 |

12 Exploded drawing and spare parts list

The corresponding information in respect of spare parts can be found on our homepage: www.mafell.com