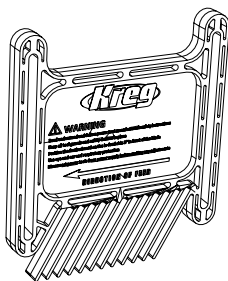




True-FLEX™ Featherboard

Owner's Manual

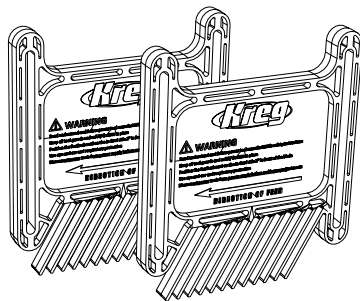
Guide d'utilisation • Manual del propietario



ITEM# PRS3010
(single pack)

ARTICLE #PRS3010
(emballage simple)

ARTÍCULO# PRS3010
(paquete simple)



ITEM# PRS3020
(twin pack)

ARTICLE #PRS3020
(emballage double)

ARTÍCULO# PRS3020
(paquete doble)

www.kregtool.com

General Safety Warnings

! WARNING Read, understand, and follow the safety warnings and instructions in this manual. Failure to do so may result in serious injury or death.

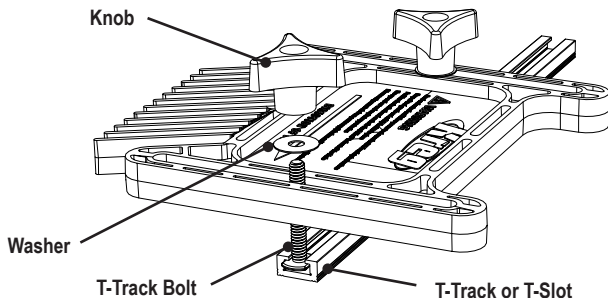
! WARNING The Kreg True-FLEX™ Featherboard is not an anti-kickback or safety device and does not replace the safety devices included with your power tool.

- Read, understand, and follow your power tool manufacturer's safety instructions. Keep all tool guards and safety devices in place.
- Always wear eye and ear protection. Use respiratory protection in dusty conditions.
- Disconnect power tools from the power supply before making any adjustments to the tool or accessories.
- Always mount the featherboard with the "DIRECTION OF FEED" arrow pointing in the same direction that the workpiece will be fed into the cutting tool.
- Make sure the featherboard is securely anchored in the T-track or miter-gauge slot and will not move while in use.
- Do not attempt to compensate for warped, twisted, or bowed workpieces by applying pressure with a featherboard. All workpieces must have flat faces and square edges.
- Keep hands away from cutting tool edges and your body out of the path of the cut. Always use a push stick.
- Always use sharp cutting tools with adequate clearance between the cutting edge and the body of the tool. Dull tools or tools without adequate clearance increase the risk of kick-back.
- Do not operate tools or machinery while under the influence of drugs, alcohol, or medications.
- Do not allow familiarity gained from frequent use of your tools to replace safe work practices. A moment of carelessness is sufficient to cause severe injury.

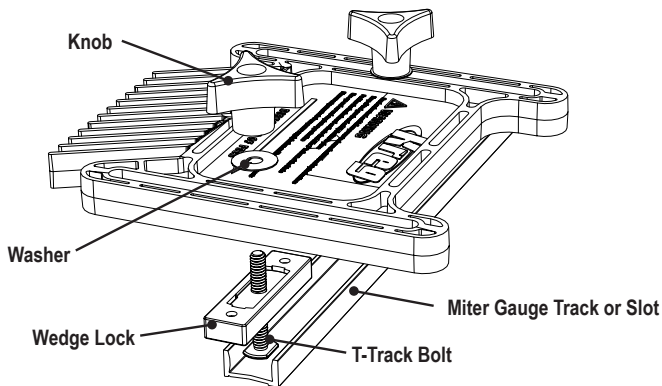
! WARNING: This product can expose you to chemicals including Acrylonitrile and other chemicals, which are known to the State of California to cause cancer and reproductive harm. For more information go to www.P65Warnings.ca.gov.

Assembly

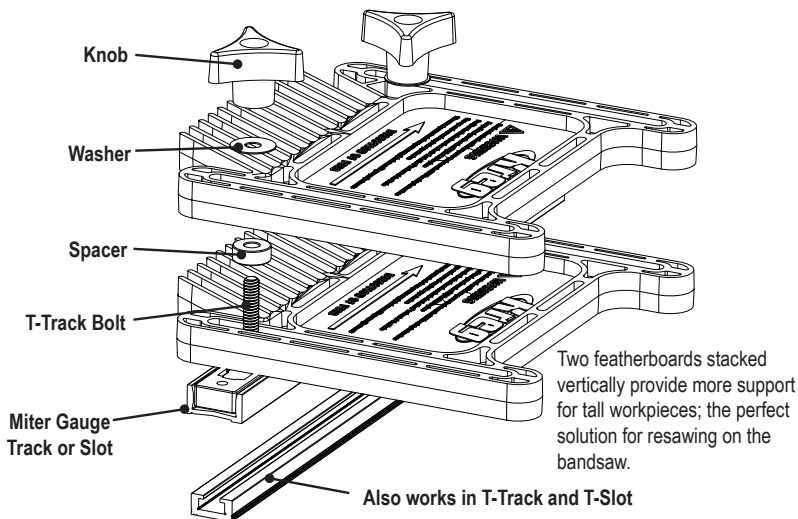
T-Track or T-Slot



Miter Gauge Track or Slot



Tandem Set-Up

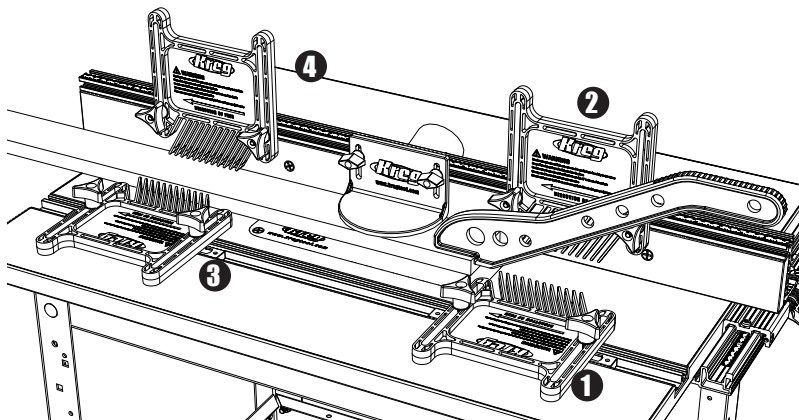


Notes

For all True-FLEX™ Featherboard Setups

- To apply adequate pressure to the workpiece and maintain ease of feed, the distance from the tips of the featherboard fingers to the fence or table top should be $\frac{1}{16}$ " less than the width or thickness of the workpiece.
- Use featherboards attached to the fence vertically only when both ends of the fence are secured against uplift.
- When positioning a featherboard at the outfeed end of a bit or blade, elevate or offset the featherboard to avoid applying pressure to the area of the workpiece where stock has been removed. Applying pressure to this area could cause the workpiece to tip.
- Firmly tighten the T-knobs to keep the featherboard from moving while in use.
- Make certain the "DIRECTION OF FEED" arrow on each featherboard points in the same direction that the workpiece will be fed into the bit.
- Always keep the guard positioned over the bit or blade.

Using a True-FLEX™ Featherboard on a Router Table



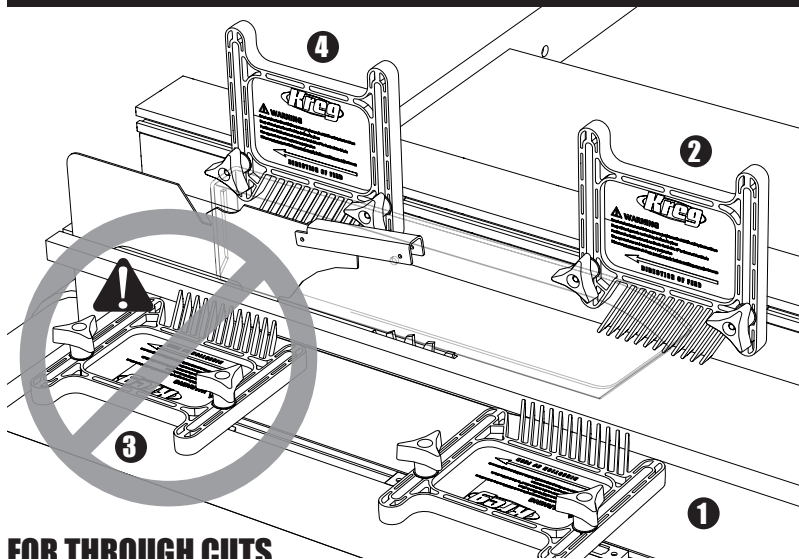
FOR EDGE PROFILES AND NON-THROUGH CUTS

Featherboards may be used on a router table in the following combinations:

POSITION **1**; POSITIONS **1** & **2**; POSITIONS **1**, **2**, & **3**;
POSITIONS **1**, **2**, & **4**; POSITIONS **1**, **2**, **3**, & **4**

- A featherboard may be positioned horizontally, anchored in the table-top miter gauge slot, and vertically, attached to a T-slot in the fence, at the infeed and outfeed ends of the router bit.
- Position featherboards both horizontally and vertically only when the workpiece is wide enough to allow passage of a push stick.
- When positioning a featherboard, leave clearance between the featherboard and the router bit to ensure the featherboard will not contact the bit.
- Do not position a featherboard to apply horizontal pressure directly to the side of the bit or vertical pressure directly over the bit.

Using a True-FLEX™ Featherboard on a Tablesaw



FOR THROUGH CUTS

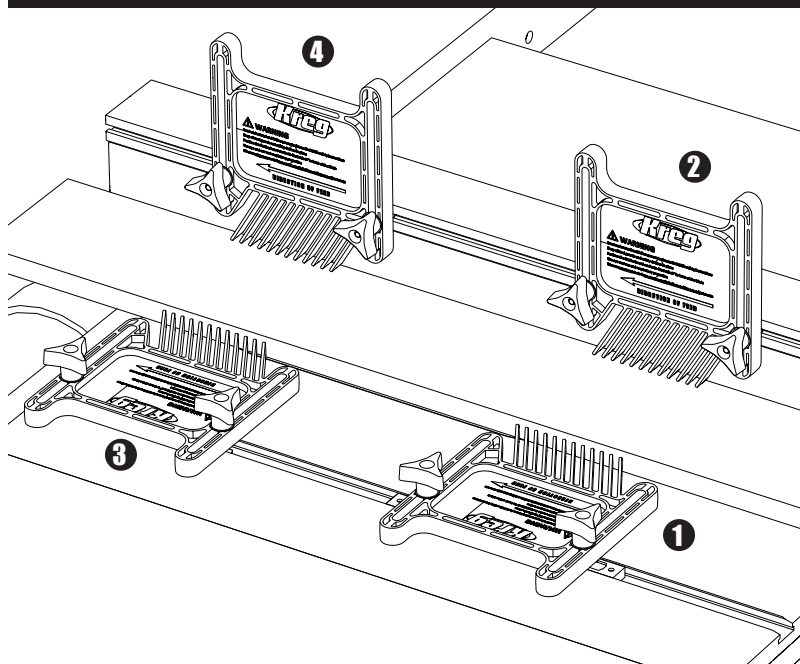
Featherboards may be used on a tablesaw in the following combinations:

POSITION **1**; POSITIONS **1** & **2**; AND POSITIONS **1**, **2**, & **4**.

⚠ WARNING NEVER PLACE A FEATHERBOARD IN POSITION **3.**

- A featherboard may be positioned horizontally, anchored in the saw-table miter-gauge slot, only at the infeed end of the blade.
- Leave clearance between the featherboard and the blade to ensure the featherboard will not contact the blade.
- Never position a horizontal featherboard at the side or at the out-feed end of the blade, or in any configuration that would cause the workpiece or waste to be pushed against or pinch the blade. Positioning the featherboard in this manner can cause the workpiece or waste to kick back, resulting in serious personal injury.

Using a True-FLEX™ Featherboard on a Tablesaw



FOR NON-THROUGH CUTS

- A featherboard may be positioned horizontally at the outfeed end of the blade (**Position 3**) only for non-through cuts, such as rabbets, dados, grooves, and profiles made with a molding cutter. Make certain there is enough material remaining over the cut to prevent featherboard pressure from compressing the workpiece and pinching the blade.

FOR ALL CUTS

- Featherboards may be positioned vertically, attached to a T-slot in the fence, at the infeed and outfeed ends of the blade.
- Leave clearance between the featherboards and the blade to ensure the featherboards will not contact the blade.
- Position featherboards both horizontally and vertically only when the workpiece is wide enough to allow passage of a push stick.